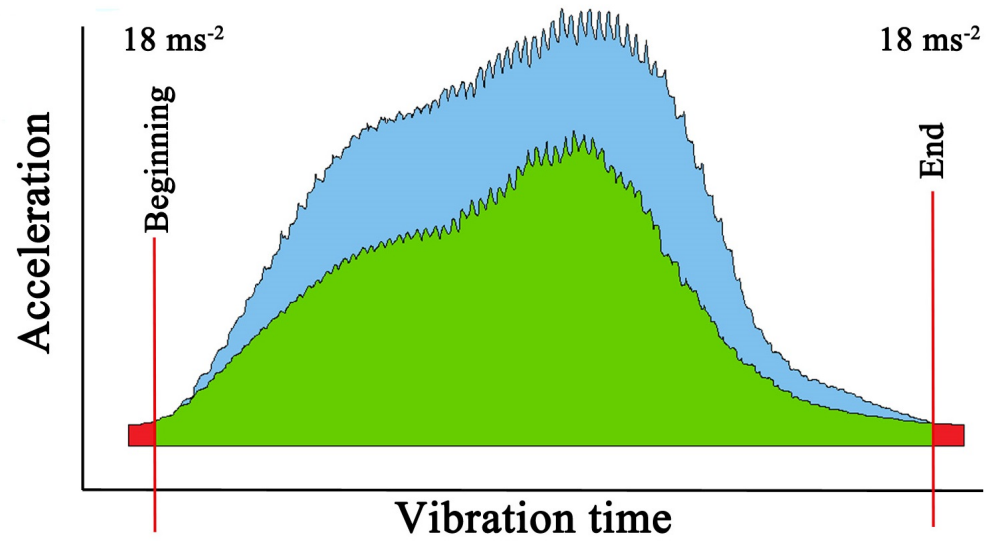


Highlights

- Vibration transmission from harvester to hedgerow is close to 60%
- The main direction of vibration is transverse to the harvester's displacement
- For 62% of the tree vibration time it is in direct contact with the harvester rods
- Acceleration values in the canopy increase with tree height
- There are two canopy zones according to height with different vibration behaviour



1 **The vibration behaviour of hedgerow olive trees in response to mechanical harvesting**
2 **with straddle harvester**

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16
17 **Abstract**

18 Understanding tree behaviour under mechanical harvesting is very important for orchard
19 management and machine design. The objective of this work is to determine the dynamic
20 response of trees, in a hedgerow arrangement, to a straddle harvester with canopy shaker.
21 Forty-four points were measured in random trees at different heights above the ground. The
22 main vibration parameters in the time and frequency domains were analysed. The
23 transmission range of acceleration between machine rods and trees was 58%, vibrating at a
24 similar frequency of 7.8 Hz. The acceleration values registered in the main direction of rod
25 movement were higher than both in the direction of the hedgerow and vertically. The rods of
26 the harvester are in direct contact with the tree canopy 62% of the tree's vibration time. The
27 resultant acceleration values show a temporal distribution similar to a Gaussian curve but
28 distribution throughout the total vibration time shows that only 49.2% of these values are
29 lower than 50 m s⁻² and 93.3% are lower than 300 m s⁻². The analysis of vibration time in a
30 range gives more information about the impact of shaking. The tree responded differently at
31 different canopy heights in terms of acceleration RMS and peaks, identifying two zones.

32

33 **KEYWORDS:** Canopy shaker, super-high density, acceleration, mechanisation, vibration
34 pattern

35 Introduction

36 Olive is a crop with strong international importance, and one which is experiencing great
37 development. The traditional plantation layouts of the Mediterranean basin (fewer than 200
38 trees ha⁻¹) are being changed for ones with smaller tree-spacing such as intensive (200-400
39 trees ha⁻¹), high-density (400-700 trees ha⁻¹) and super-high-density (over 1500 trees ha⁻¹).
40 These new orchard designs are being adopted all over the world where olive can be grown.
41 The orchard typology choice depends on different factors: ecological conditions, orchard size,
42 manpower availability, economic investment, etc. (Tous, Romero, Hermoso, Msallem, &
43 Larbi, 2014). Each typology has a different tree architecture and so requires different tree
44 training and management.

45 The design of tree architecture may influence yield and fruit characteristics (Lavee, Haskal, &
46 Avidan, 2012) and is closely related with the harvesting technology to be applied, and thus
47 with crop profitability (Bernardi et al., 2018). The relationship between tree architecture and
48 harvesting technology is, on the one hand, conditioned by the available mechanical harvesting
49 systems, which perform different vibration patterns (Sola-Guirado et al., 2014). On the other
50 hand, tree behaviour under excitation, such as a vibration, is related to the spatial and
51 temporal arrangements of its trunk, branches and shoots. The growth and development of a
52 tree can be controlled by physical parameters such as tree spacing, canopy growth or
53 branching, and by physiological parameters such as leaf density and photosynthetically active
54 radiation (Cherbiy-Hoffmann, Searles, Hall, & Rousseaux, 2012).

55 The super-high-density olive orchard system is the most suitable for implementing a high
56 degree of mechanisation, which makes it highly attractive for farmers and investors. Its main
57 advantage is fast harvesting, which is performed by straddle harvesters with a canopy shaker,
58 a technology imported from vineyard harvesting. However, years ago, orchards were not
59 adapted to allow continuous harvesting with canopy shakers and were composed of isolated
60 trees suitable for trunk shakers or manual beating. Orchard designs have had to be converted
61 by putting the trees together to create a hedgerow in order to use straddle harvester
62 technology. Tree structure and fruiting must suit the harvesters, but the harvesters must also
63 match the hedgerow features (Connor, Gómez-del-Campo, Rousseaux, & Searles, 2014.;
64 Tombesi & Farinelli, 2017) This work focuses on machine-tree dynamic interaction and their
65 behaviour under mechanical shaking.

66 Straddle harvesters with a canopy shaker apply a particular vibration by means of the alternate
67 movement of two opposite walls of rods that compress the tree canopy on both sides, while
68 moving forward to the adjacent tree at a uniform ground speed. Several authors have studied
69 canopy shaker regulation on lateral harvesters for other crops such as citrus (Gupta, Ehsani, &
70 Kim, 2016; Pu, Toudeshki, Ehsani, Yang, & Abdulridha, 2018). There are also results for the
71 vibration pattern of canopy shakers on straddle harvesters in other crops such as grapes (Pezzi
72 & Caprara, 2009). The influence of straddle harvesters with canopy shakers in olive orchards
73 has been studied for performance (Ravetti & Robb, 2010), oil quality (Farinelli & Tombesi,
74 2015), and damage caused to the fruit (Morales-Sillero, Rallo, Jiménez, Casanova, & Suárez,
75 2014) or the trees (Pérez-Ruiz et al., 2018).

76 Olive behaviour under vibration in mechanical harvesting has been studied mainly for the
77 application of trunk shakers on isolated trees (Castro-García, Blanco-Roldán, Gil-Ribes, &
78 Agüera-Vega, 2008; Hoshyarmanesh, Dastgerdi, Ghodsi, Khandan, & Zareinia, 2017). In
79 order to gain a deeper understanding of the mechanical harvesting of this modern orchard
80 type, it is necessary to study the two component machine (straddle harvester with canopy

81 shaker) and the tree (olive in hedgerow configuration) (Tombesi & Farinelli, 2014).
82 Optimisation of harvesting will be achieved by maximising fruit detachment, minimising tree
83 damage, and minimising the time spent on the operation. The way to achieve these is to
84 properly adjust the machine parameters and to train trees, which requires an understanding of
85 what happens in the tree structure during harvesting. The objective of this work is to
86 determine the dynamic response of the trees with narrow continuous canopies harvested using
87 a straddle harvester with canopy shaker. The results and the methodology employed may be
88 used in the harvesting of other crops with similar machines and provide suitable advice to
89 enhance mechanical harvesting.

90 **Material and methods**

91 Tests were conducted in an irrigated, super-high-density olive orchard (830 trees ha⁻¹) of the
92 ‘Arbequina’ cultivar, located in Cordoba (lat: 37° 56' 04.8" N, long: 4° 43' 00.90" W),
93 southern Spain. Trees were over 10 years old, in good physiological and health conditions,
94 with a canopy volume of 5.32 ±1.31 m³ tree⁻¹ and a tree spacing of 2.00 m. Tree pruning had
95 been adapted to over-the-row harvesting systems with a hedgerow diameter of 1.11 m and a
96 canopy height between 0.57 m and 2.95 m from the ground. Harvesting tests were conducted
97 from 14th to 20th December 2017, under similar conditions of weather, fruit ripeness and time
98 of day. These factors play a significant role in the mechanical harvesting efficiency
99 (Camposo et al., 2013; Farinelli et al., 2012).

100 The mechanical harvesting system was a straddle harvester (New Holland Braud VX7090,
101 Belgium) with a tunnel 0.60 m wide and with a fixed height of 2.60 m to introduce and
102 compress the tree canopy. The machine had an arrangement of 20 plastic rods on each side
103 with a length of 2.10 m, a vertical spacing of 0.10 m and a horizontal spacing from 0.10 m
104 (rod centre) to 0.60 (rod extremes). The machine ground speed was 0.55 m s⁻¹. Forced
105 vibration was applied by alternate rod movements with a configuration of the harvester set to
106 460 cycles min⁻¹, as the most suitable for harvesting efficiency and low tree damage,
107 according to the machine operator experience.

108 Vibration was measured in the trees and machine during harvesting using a set of triaxial
109 MEMS accelerometers (Gulf Coast Data Concepts LLC X200-4, Waveland, MS) with a
110 measurement range of ±2000 m s⁻², 16-bit resolution, a sensitivity of 0.06 m s⁻² and a
111 sampling frequency of 400 Hz. Each sensor in the tree was located behind the branch, to
112 avoid direct contact with rods, coinciding with the vertical direction (Z axis). The transverse
113 axes of the sensor defined a plane parallel to the ground (X and Y axes). The Y axis coincided
114 with the main movement of the rods. There were 44 recorded points distributed randomly in
115 the trees at different heights from 0.65 to 2.40 m from the ground, and the accelerometers
116 were located in the main branches with the same axis orientation. Acceleration sensors in the
117 machine were located behind the rod to avoid direct contact with branches (Figure 1).

118 Analysis of the acceleration signals was performed in the time domain using R open software
119 (R Core Team, 2016) and in the frequency domain using NVGate v8.0 software, with a Fast
120 Fourier Transformation with 401 lines in a frequency range of 0-156.2 Hz with a 0.39 Hz
121 resolution.

122 We propose a methodology of analysis to obtain several important variables from the
123 acceleration signals measured on the trees and machine.

124 In the frequency domain, the vibration variables were:

- 125 ▪ Frequency: number of cycles per second (Hz) of rod movement shaking the canopy.

126 ▪ RMS acceleration (A_{RMS}): root mean square (RMS) of acceleration for each
127 accelerometer axis (a_x , a_y , a_z) for the frequency of vibration (Rao, 2004).

128 In the time domain, the variables studied (Figure 2) were:

- 129 • Resultant acceleration (A_r) ($m\ s^{-2}$): vector sum of the three measurement axes (a_x , a_y ,
130 a_z) on each sensor.
- 131 • Vibration time (T_{vib}): time elapsed between the first and the last event with a value
132 over a resultant acceleration range. This range was obtained by measuring the
133 acceleration at which trees vibrated without any excitation except the action of natural
134 phenomena, in the 150 s before and after harvesting.
- 135 • Vibration time in a resultant acceleration range (T_{Ar}): sum of the time intervals above
136 a resultant acceleration range.
- 137 • Peak acceleration (A_p): the 21 maximum values of peaks in resultant acceleration in
138 the time domain. The number 21 is a criterion taken assuming a mean frequency of 7
139 cycles per second and a vibration time of 3 s.

140 A cluster analysis was carried out with the different sampling points using A_{RMS} and A_p
141 applying the methods of hierarchical clustering, k-means and k-medoids. Euclidean distance
142 was used in all methods. For the hierarchical clustering, the Ward link criterion was used. For
143 k-means and k-medoids, a k-value (number of clusters) of 2 was used, estimated by the elbow
144 method, and the average silhouette method.

145 **Results and discussion**

146 The lowest canopy branches were shaken because of the configuration of the machine height,
147 but also the top branches that were shaken into the tunnel because of their elasticity. The
148 branches vibrated with a frequency of 7.8 ± 0.1 Hz (mean \pm sd), very close to the harvester
149 rod shaking frequency, and concurring with the values reported by other authors for similar
150 machines (Pezzi & Caprara, 2009). The frequency at which the trees are excited to detach
151 fruit varies according the harvesting technology used. The vibration pattern is different if
152 excitation is applied to the foliage or directly on the tree structure. A wide ranges of
153 frequencies may be applied for detaching olives directly related with the amplitude of the
154 vibration, but, generally, the technology of the straddle harvester worked on values quite
155 similar to those of the massive lateral canopy shaker and slightly higher than for the hand-
156 held shaker comb but lower than trunk shakers or branch shakers (Sola-Guirado et al., 2014).
157 However, frequency values may also vary for the same machine, as has been reported for the
158 straddle harvester for coffee (12-15 Hz) (Cassia, Silva, Chioderolli, Noronha, & Santos, 2013)
159 or be similar to those in a vineyard (7-8 Hz) (Vallone, Alleri, Bono, & Catania, 2017).

160 The A_{RMS} values measured on the harvester rods were 174 ± 28 $m\ s^{-2}$, while the values
161 measured on the trees were 101 ± 31 $m\ s^{-2}$. This indicates a transmission acceleration rate of
162 58.2%. This low rate is not as important as in other machines like trunk shakers, where low
163 rates may produce bark damage to the trunk or poor detachment efficiencies (Tombesi, Poni,
164 Palliotti, & Farinelli, 2017). Nonetheless, the transmission rate could be enhanced with better
165 contact between rods and branches as long as there is a proper angle between them (Gupta,
166 Ehsani, & Kim, 2016b), which can only be achieved with branching or modification of the
167 rod tilt. The material of the rods is also important as it may influence not only removal
168 efficiencies but also branch damage (Liu, Ehsani, Toudeshki, Zou, & Wang, 2017; Pu et al.,
169 2018) and durability of the rods themselves.

170 Several authors have studied acceleration transmission throughout the whole tree structure
171 (Sola-Guirado et al., 2018; Tombesi et al., 2017), but such analysis makes no sense for a

172 straddle shaker because the rods hit many points of the tree structure all over the height that is
173 inside the tunnel, so there is no purpose to analyse the transmission between different points
174 of the tree. Despite this, the tree may be represented as a structure formed by a trunk and
175 branches that are dynamic masses with a damping factor and a spring (James, Haritos, &
176 Ades, 2006). Branching growth angle and contact between the branches in the same row
177 influence the tree's response to the vibration. Tombesi and Farinelli (2014) suggest the
178 adaptation of the canopy to overhead harvesting by removing less potentially-fruited shoots
179 (i.e., 1-year old shoots) and removing more wood than topping.

180 Under the described measurement procedure and placing the accelerometers as shown in
181 Figure 1, the breakdown of A_{RMS} on the different axes (x , y , z) showed different values during
182 the shaking process. The main direction of vibration in the tree with values of $92 \pm 30 \text{ m s}^{-2}$
183 was the one perpendicular to the hedgerow (axis y), which corresponded to the maximum rod
184 amplitude of the shaking movement. The values registered on the tree in the same direction as
185 the hedgerow and ground speed (axis x) were three times lower than in the main direction of
186 vibration ($31 \pm 19 \text{ m s}^{-2}$). On the other hand, there were other meaningful components of
187 vibration along the direction in which the tree grew (axis z) ($17 \pm 12 \text{ m s}^{-2}$), despite the fact that
188 the rods only work on a horizontal plane, but which may be due to the slight inclination of
189 trees.

190 It is quite difficult to calculate the beginning and end of the vibration generated by continuous
191 harvesting systems. In a straddle harvester, this time could be calculated by setting a proper
192 range or minimum resultant acceleration value, which would only occur in the tree due to the
193 interaction of the rods shaking the tree and would finish when that contact ended. For this
194 reason, in this work we recorded the acceleration values generated in trees exclusively by
195 environmental phenomena, mainly wind and gravity, without machine interaction. The mean
196 acceleration was $11 \pm 1 \text{ m s}^{-2}$ with maximum values of 17 m s^{-2} , so we proposed setting an
197 acceleration range from 18 m s^{-2} . With this range the vibration time was $6.84 \pm 1.08 \text{ s}$.

198 The higher the acceleration range, the lower the vibration time, which reached values from
199 6.13 s for a range of 30 m s^{-2} , 4.68 s for 100 m s^{-2} , 3.32 for 300 m s^{-2} or 1.21 for 1000 m s^{-2} .
200 Figure 3 shows the mean resultant acceleration values registered in trees over time, starting at
201 the same point with the cited criterion of an acceleration range from 18 m s^{-2} . The A_r values
202 increased until reaching a peak, possibly at the mid-point of the tunnel where the maximum
203 amplitude of movement occurs, and decreased to reach a trough, with a temporal evolution
204 which fits with a Gaussian curve ($R^2=0.93$). The zone of increasing A_r showed a longer linear
205 evolution than the decreasing zone (Figure 3). This shows how trees have a higher damping of
206 vibration at the beginning of the shake than at the end, despite the high damping of the olive
207 tree (Castro-García et al., 2008). This may be due to the catapult effect that the machine
208 generates when it releases the tree. Figure 3 also shows the average frequency spectrum for
209 the measured points. The frequency analysis showed a main value (7.8 Hz) corresponding to
210 the frequency vibration of the rods and a first harmonic value in double frequency (15.6 Hz)
211 corresponding to the response of the tree and the possibility of double impacts when the rods
212 on both sides of the machine do not hit the tree at the same time.

213 The vibration time calculated (6.84 s) is considerably longer than the theoretical duration
214 when the rods are beating foliage (4.19 s), which was calculated by dividing the distance
215 covered (the sum of rod length and mean tree diameter) by the machine speed. That is, trees
216 are under forced vibration for a longer time because there is a period of time in which the
217 machine covers and releases the tree. While shaking, there is vibration transmission between

218 trees in the same hedgerow and after shaking there is a time in which the tree remains
219 vibrating freely.

220 The distribution of the resultant acceleration throughout the vibration time measured in the
221 trees (Figure 4) shows the vibration pattern that the straddle harvester performs is quite
222 similar to that of canopy or foliage shakers (Sola-Guirado et al., 2014). This histogram
223 illustrates that most of the time the resultant acceleration values are low (49.2 % for $A_r < 50 \text{ m}$
224 s^{-2} and 21.3% for $50 < A_r < 100 \text{ m s}^{-2}$) despite there being some resultant acceleration values
225 that are ten times greater but which represent a shorter time. The high values, over 600 m s^{-2} ,
226 are only 2.2 % of the vibration time. These values highlight how impacts are not considered in
227 the frequency domain analysis with A_{RMS} . In other harvesting systems, the vibration
228 parameters in the frequency domain are applied as predictors of harvest efficiency and
229 damage (Leone et al., 2015; Hong, Rosa, & Upadhyaya, 2012; Polat et al., 2007; Sessiz &
230 Özcan, 2006). However, in harvesting with lateral or straddle canopy shakers, impacts have a
231 high influence on the efficiency process (Sola-Guirado et al., 2016), so resultant acceleration
232 is not enough for the analysis of the harvesting with this technology and it should be
233 complemented with the impacts values.

234 Impacts on the branches are generated by high amplitude rod movements while moving
235 forward. The shocks (A_p) had values of $974 \pm 375 \text{ m s}^{-2}$ (the average of the 21 highest
236 acceleration values, with rebounds removed) with acceleration peaks up to 1607 m s^{-2} .
237 However, despite the high values, the impacts had a fast damping and thus a low duration
238 (Figure 4). The amount of damping determines the energy transferred to the fruit of the tree
239 and may be more dependent on the air drag on leaves and twigs than on the material
240 properties of the wood (Gupta et al., 2016). The tree may act as a damped harmonic oscillator
241 with predominantly mass damping (Castro-García et al., 2008).

242 For a more in-depth analysis of the intensity of the impacts, the “vibration time in a range”
243 parameter may be calculated. This shows how much time the branches vibrate over an
244 acceleration range that may influence detachment or even damage (Pezzi & Caprara, 2009). In
245 this work, the branches vibrated for a time of 4.43 s, 0.44 s or 0.04 s over ranges of 30, 300
246 and 1000 m s^{-2} , respectively. The values of vibration time in a range decrease as the bottom
247 acceleration in the range increases, almost reaching an exponential function ($R^2=0.93$).
248 Nonetheless, this analysis should be taken with caution for several reasons: the resolution or
249 the sampling frequency in the analysis may average the maximum values of the impacts; one
250 single impact is distributed differently along the three axes; and finally, the resultant
251 acceleration value shows the root mean square values and also introduces extra values of
252 peaks that are the result of the rebounds of the impacts on each axis. To increase the vibration
253 time in a range, it would be advisable to reduce the ground speed, prejudicing the machine’s
254 work capacity, or to lengthen rods to enhance work performance (Caprara & Pezzi, 2011).

255 Tree behaviour was different depending on the height at which the vibration occurred and on
256 branch diameter. There was a significant positive linear relation between the average of the
257 maximum 21 peaks of acceleration (A_p) and the height in the tree at which they occur
258 (Pearson = 0.806, $p < 0.01$, $R^2=0.65$), but also with the average of A_{RMS} (Pearson = 0.794, p
259 < 0.01 , $R^2=0.63$) (Figure 5). In contrast, there is a negative significant linear relation of these
260 variables with the diameter of the branch (Pearson = -0.630, $p < 0.01$, $R^2=0.40$; Pearson = -
261 0.661, $p < 0.01$, $R^2=0.44$, respectively) (Figure 6).

262 The cluster analysis with A_{RMS} and A_p obtained a classification in two groups (group 1, $N=20$
263 and group 2, $N=24$) (Table 1) with similarities of 93% between the hierarchical clustering, k-

264 means and k-medoids models. The k-medoids model was selected as it is more robust and less
265 sensitive to outliers. Significant differences (t Student, $p < 0.05$) were found between the
266 groups regarding height in the tree, A_{RMS} and A_p . It seems to indicate that these kinds of trees
267 planted in a hedgerow respond in a different way for the two zones of above and below about
268 1.50 - 1.70 m. Other authors have found three different behaviour zones in the canopies of big
269 olive trees shaken with canopy shakers (Sola-Guirado, Ceular-Ortiz, & Gil-Ribes, 2017).

270 The mean coefficient of variation of the RMS and peak acceleration values were higher in the
271 low canopy zone ($CV=30.2\%$, $N=24$) than in the top canopy zone ($CV=16.4\%$, $N=20$). This
272 indicates that there is more homogeneity in the top zone due to the compression of this
273 canopy section within the straddle harvester tunnel. However, low tree zones have greater
274 variability, probably because of the great damping effect of the soil that is closer to lower
275 zones (Horvath & Sitkei, 2005), the differences of branching growth along the tree height, but
276 also the damping caused by the interaction of the lowest branches with catching parts. So,
277 canopy features influence tree response to vibration, and may affect mechanical harvesting,
278 but in a different way to tree harvesting with trunk shakers (Tombesi et al., 2017).

279 Straddle canopy shaker systems are more efficient in trees with a flat, continuous canopy wall
280 (Ferguson & Garcia, 2014) because the shaking tunnel has been designed to perform a similar
281 vibration all over the tree height despite the tree's different response. The results suggest
282 creating different vibration zones in the machine or adjusting vibration at different heights to
283 reduce the level of energy applied to the tree and thus reduce the damage to both tree and fruit
284 (Pérez-Ruiz et al., 2018). Another action would be to adapt tree training in order to distribute
285 fruit production in zones which receive higher acceleration values, considering that the top
286 zone has a higher yield (Trentacoste et al., 2018), higher canopy elasticity (Tombesi &
287 Farinelli, 2014) and training affects yield but not machine harvest efficiency (Raspberry,
288 Strik, & Cahn, 1999). In this study, no significant differences were found between values of
289 tree canopy volume in the mean values for resultant acceleration or peak acceleration.

290 There were no significant differences between the described zones for vibration time (t
291 Student, $p > 0.05$). However, there were significant differences between both zones for the
292 vibration time in a range, (Figure 7 with intervals of 50 m s^{-2}) for all the intervals except 50-
293 100 m s^{-2} (t Student, $p > 0.05$). This highlights the importance of calculating parameter
294 vibration time in a defined acceleration range as part of an analysis of tree response to any
295 harvesting technology.

296 **Conclusions**

297 The data reported provide a valuable quantitative study of the vibratory phenomena that occur
298 during the mechanical harvesting of olive trees in a hedgerow arrangement with a straddle
299 harvester.

300 There is a low transmission rate of acceleration between rods and branches that may suggest
301 performing an analysis of the phenomenon as a non-forced or discontinuous vibration. The
302 acceleration range above 18 m s^{-2} may be a good criterion to calculate the vibration time in
303 which tree vibrates due to machine interaction. The energy applied to the tree increases with a
304 Gaussian time distribution, with the highest values of acceleration in the zone of maximum
305 rod amplitude. However, the fruit is mainly detached inside the tunnel with a vibration time of
306 62% of the total vibration time, so reduced values of fruit detachment force may cause
307 detachment before the action of the harvester.

308 The acceleration pattern of the straddle canopy shaker shows low values of acceleration
309 throughout time and this conceals the value of impacts that occur in the tree. The analysis of
310 vibration time within a range of accelerations gives an idea of how great and short these
311 acceleration peaks are. These values are very important when studying the fitness of different
312 olive varieties for mechanical harvesting with a focus on developments to avoid fruit and
313 branch damage.

314 Three-dimensional tree response was different depending on the direction of rod movements
315 and ground speed direction. The values of resultant acceleration and peaks were also higher in
316 higher parts of the tree. The design of the machine should be adapted in accordance with the
317 different responses of the tree in order to reduce the energy levels in fruit. Likewise, tree
318 training should avoid the concentration of fruits in lower areas, promote external fruiting of
319 the canopy and reduce fruiting in the trunk line.

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446

447 Figure Captions

448 Figure 1. Location of accelerometers in tree and on straddle harvester (Z: vertical tree growth
449 direction, X: machine forward direction, Y: rod movement direction).

450 Fig.2 Time domain acceleration signal (left) and vibration parameters analysed in each tested
451 tree for an example with an acceleration range of 500 m s^{-2} (right).

452 Figure 3. Acceleration measured in olive trees performed with the straddle harvester. Left:
453 Time domain analysis of resultant acceleration values for an average of 44 values of 0.0025 s
454 resolution. Right: Average spectrum of canopy vibration with 0.39 Hz resolution.

455 Figure 4. Histogram of the resultant acceleration measured in trees throughout the vibration
456 time in the time domain (N=44).

457 Figure 5. Linear relations between acceleration values in tree canopy, root mean square
458 (A_{RMS}) values and peak values (A_{p}), and tree height during the mechanical harvesting process.

459 Figure 6. Linear relations between acceleration values in tree canopy, root mean square
460 (A_{RMS}) values and peak values (A_{p}), and the branch diameter during the mechanical
461 harvesting process.

462 Figure 7. Distribution of vibration time within different acceleration ranges measured
463 throughout the vibration period (N=44)

464 Table captions

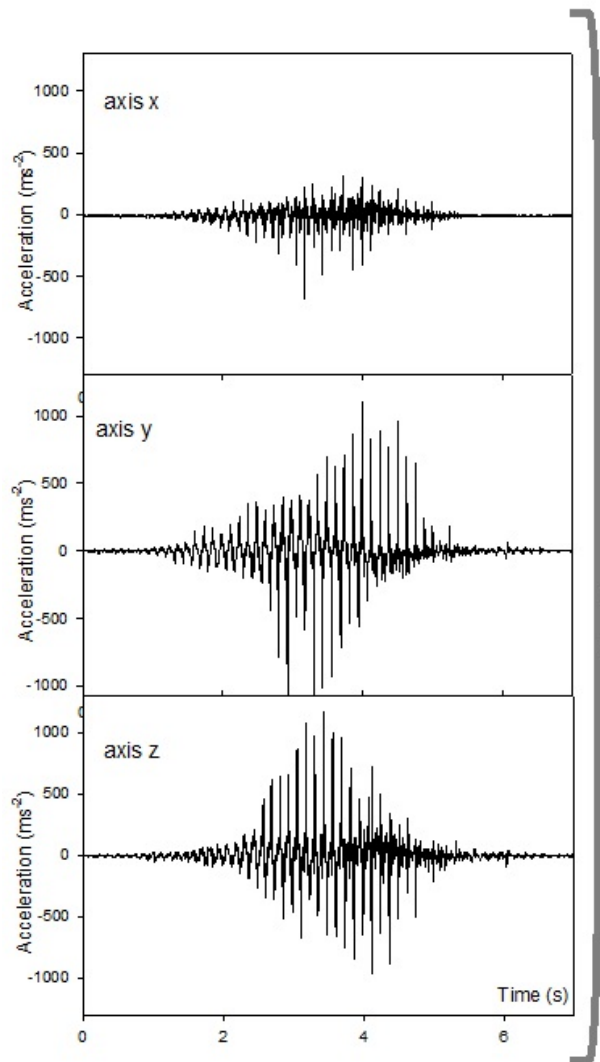
465 Table 1. Some vibration parameters of the plot tested, separated in two groups according to
466 cluster model.

Parameter	Group	Min	Max	Mean	CV (%)
Distance from the ground (Height) (m)	1	1.50	2.40	1.88 a	12.5
	2	0.65	1.70	1.09 b	26.3
Peak acceleration (A_{p}) (m s^{-2})	1	707	1607	1282 a	19.0
	2	276	1076	717 b	35.0
RMS acceleration (A_{RMS}) (m s^{-2})	1	90	165	128 a	13.8
	2	35	118	78 b	25.4
Vibration time (T_{vib})(s)	1	5.30	8.90	6.94 a	15.6
	2	4.80	9.33	6.75 a	16.2

467 Values for a variable followed by the same letters are not significantly different (t Student, $p < 0.05$)

468





Vibration time
in a range

$$T_{Ar} = \sum^n T_{Arn}$$

