

1 **Digitalization and 3D documentation techniques applied to two pieces of**
2 **Visigothic sculptural heritage in Merida through structured light**
3 **scanning**

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22 **ABSTRACT**

23 Technological advancements have a great impact on the dissemination and understanding of the cultural
24 heritage reality due to innovative techniques. These innovations are based on high-precision and high-
25 resolution technologies that allow for the geometric documentation of any object within the fields of history
26 and the arts. Through these techniques, new proposals may be studied and objects can be placed in any
27 historical context. Three-dimensional (3D) digitization allows obtaining a digital three-dimensional model,
28 which can be handled virtually and recreated at any historical period, enabling the conservation and
29 safeguarding of the cultural heritage. Society currently demands new visualisation techniques that allow
30 interacting with the architectural and artistic heritage, which have been applied in numerous virtual
31 reconstructions of historical sites or singular archaeological pieces.

32 This project allowed us to geometrically document a reused piece with two surfaces (shield and columns)
33 and a plaque of the city of Merida, using a structured light scanner from a theoretical-practical perspective.
34 The 3D virtual reconstruction of the pieces was accomplished within this study. The generation of QR codes
35 enabled the interactive display of the heritage pieces. Likewise, a proposal was made to reuse the
36 aforementioned pieces through virtual archaeology. The initial hypothesis is based on the possible existence
37 of a Visigothic niche as an original form. This research reports significant advances in the conservation and
38 exploitation of the cultural heritage.

39

40 **CCS CONCEPTS**

41 Modelling methodologies / Model verification and validation / Image processing

42 **KEYWORDS**

43 Three-dimensional geometric documentation, structured light scanning, virtual archaeology, cultural
44 heritage, 3D reconstruction, digital conservation technique.

45

46 **1 Introduction:**

47 Art History is defined as "the graphic-verbal science of excellence" [1]. The scientific study of art is usually
48 assisted by numerous illustrations, photographs and drawings, which accompany the text, serving as an
49 indispensable support. It is important to make use of the enormous amount of information provided by
50 graphic expression when researching past civilizations [2], as it facilitates the interpretation of graphically
51 represented projects [3]. Graphic documentation is a perfect complement to the analysis of the reutilisation
52 of pieces throughout the history of human plastic expression. The existence of graphic studies, with images
53 and sketches from a graphic perspective, facilitates the interpretation of heritage and its conservation [4,5].
54 As a process in Art History, reutilisation has produced important phenomena of acculturation and
55 decontextualisation of pieces, which often makes it difficult to document and date them [6-8].

56 There are techniques to preserve the cultural architectural heritage [9]. Structured light scanning, via
57 light encoding techniques, is a very successful form of digitization of archaeological pieces [3,10-11]. The
58 different technologies available for the conservation and documentation of artistic pieces are tools that help
59 to better define the culture and art expression of the analysed objects [4,5]. There are two crucial documents
60 that approach exclusively the digital visualisation of heritage: the London Charter [12] and the Seville
61 Principles [13]. Additionally, there are other works focused on the 3D visualisation of heritage, such as some
62 relevant ICOMOS and UNESCO documents [14]. Likewise, the dissemination of the results using innovative
63 techniques, such as virtual visits through QR codes, created by Denso Wave in 1994, makes new advances
64 available for the tourism and trade sectors. QR codes have been widely used for commercial products and in
65 the tourism sector due to its technological attractiveness and its great storage capacity [15].
66

67 **1.1 Research aim**

68 This research project consisted in the 3D scanning of two specific pieces and their three-dimensional
69 representation for virtual visualisation, as an innovative technique for cultural conservation purposes [16].
70 Both pieces belong to the hosting site of the Visigothic Collection of the National Museum of Roman Art
71 (MNAR), which is located in the Church of Santa Clara in Merida (Spain), and is one of the most important
72 examples of Visigothic art in the world [17]. The first piece is a plaque identified as CE00470, while the
73 second piece, identified as CE00548, is a reutilisation piece, thus it is carved on both sides. On the front side
74 there is a Roman shield, and on the back side there are two columns. The working hypothesis states that the
75 plaque (CE00470) and the reutilised piece of two surfaces (shield and columns) (CE00548) originally formed
76 a Visigothic niche constituted by two superimposed blocks. The aim of this project was to digitally preserve
77 the architectural pieces, capture their geometric documentation and display the 3D model of the final structure
78 in an interactive way, after formulating a hypothesis. The geometric documentation was obtained using a
79 structured light scanner. 3D scanning provides a faithful three-dimensional model of the original object with
80 submillimetric precision, enhanced through computer graphics [18,19], which show a complete interactive
81 3D visualisation system. Future researchers in the field of art and humanities will have access to digital
82 models, close to reality, which will allow them to continue advancing their research [20,21].

83

84 **1.2 Overview of Virtual Archaeology**

85 The techniques for the computer graphic representation of heritage are innovative technologies with respect
86 to the traditional analogical drawing representations, which have not changed since ancient times [22]. The

87 codification of the conical perspective, attributed to architect Brunelleschi and theorist Alberti [23], was one
88 of the phenomena that revolutionised graphic representation at different levels. For example, authors such as
89 Almeida-Olmedo [23] identified drawings of Paolo Ucello representing a goblet (c. 1450), which appears to
90 be made of a polyhedral mesh provided by a framework of lines, similar to the wire structure of the meshes
91 generated today to recreate 3D models.

92 The interest in the graphic representation of monuments and archaeological pieces using computers is not
93 recent. The first traces of the use of virtual representation systems appear in a study conducted by the IBM
94 UK Scientific Centre, in which the work carried out on the Old Cathedral of Winchester by Andrew G.N.
95 Walter and Mike Stanley stands out [24]. Subsequently, Paul Reilly studied data visualisation in archaeology
96 [25] and virtual archaeology [26], with the latter being the first study to use the term “virtual archaeology”
97 as an interpretation system. Forte [27] raised interesting questions about the possible use of virtual models to
98 verify, epistemologically, some data in architecture, material culture and terrain topography. As a result of
99 these first attempts, there was an emergence of projects that exploited the possibilities offered by virtual
100 reality for the documentation and dissemination of heritage [28]. Simultaneously, new studies explored the
101 fact that the virtual model could replace the real one in virtual archaeology [29]. The development of new
102 technologies for geometric documentation, such as digital photogrammetry with multiple images and
103 structured light scanning [10], allows results to evolve and improve, generating models with submillimetric
104 precision [11,30].

105

106 **1.3 History of the graphic representation of Visigothic sculpture**

107 Up to date, Visigothic sculpture has had little graphic representation, unlike the gold and silverware and
108 ceramics of the same period [28]. The representation of some of the most distinctive Visigothic
109 archaeological elements are found in the traveller's engravings made by Laborde [29]. Then, in 1877, José
110 Amador de los Ríos published a monograph of the "Latin-Byzantine Monuments", the first historiographic
111 document that reveals scientific interest in the Visigothic past of the city of Merida. De los Ríos [30]
112 chronologically framed the artistic scope of the Visigoths under the term "Latin-Byzantine".

113 Various projects related to Visigothic sculpture have been published in scientific literature over the years.
114 However, there are not many examples of drawn graphic representations, especially in the field of sculpture
115 [34]. The most common graphic representations are those related to architecture, blueprints and section
116 views, which shows the complex dimension of Visigothic architecture [35]. The first reference to the
117 systematised study of the Visigothic period appears in the chapter on Visigothic art [36]. Schlunk's volume
118 does not include a large number of drawings, although it does stand out for the high quality of its photographs.
119 Later, Schlunk published his work: "Byzantinische Bauplastik aus Spanien" [37], where some very
120 interesting drawings can be found.

121 The next great milestone in the graphic representation of Visigothic sculpture was achieved by Professor
122 María Cruz Villalón with her doctoral thesis "Mérida Visigoda" [38]. This research stands out for its eminent
123 graphic feature, where more than 400 ink drawings and photographs are represented to analyse the Visigothic
124 sculptural remains available at that time. This was followed by the publication of other Visigothic research
125 topics in the 1990s, through critical reviews in the "Anejos de A EspA XXIII, 2000". These annexes have
126 valuable graphic representations [39]. Since the 2000's, other studies have been published, such as the work
127 of Sanna [40], who then published his Thesis in Byzantine Influences in Visigothic Sculpture [41], in which
128 some excellent photographs are shown.

129 Concerning the graphic representation of Visigothic art, some shortcomings have been detected. The most
130 used method to represent Visigothic sculptural pieces has been black and white photography [31]. The
131 drawings are usually of an informative nature, and researchers use them to improve the interpretation of
132 ornamental and decorative elements [42]. Most of the examples that have been analysed lack scales or
133 reference elements that would allow them to confer a metric nature. There are no known examples where the

134 pieces are represented with plan, elevation and section view formats, or some three-dimensional
135 representation of them.

136 **2 Material and methods**

137 **2.1 Materials**

138 A high-resolution and high-precision Mephisto CX (4ddynamics®) structured light scanner was used as one
139 of the latest generation techniques to geometrically document the pieces [43]. This scanner is not compact,
140 but consists of several pieces of equipment, hence the importance of calibrating them as a whole. The
141 technical specifications of the structured light scanner are:

- 142 • High geometric resolution of 1024 x 768 in 8 bits, with a texture camera support of a maximum of
143 12.4 megapixels.
- 144 • The projector is an Optoma DLP EX 531pEW536, which projects the geometric pattern onto the
145 object. The optimal distance for information acquisition ranges from 0.7 to 0.3 metres. The
146 information acquisition time ranges from 0.3 to 1.5 seconds. It provides an accuracy of 0.15 mm on
147 average between points.
- 148 • A FireWire camera to capture the geometry of the object.
- 149 • A Canon SLR camera to perform the texturing tasks.
- 150 • A computer with Mephisto 3.0. software (4ddynamics®), to send the capture orders and carry out
151 the parameters configuration.
- 152 • As for the computer equipment, for data collection and field work, an HP ProBook 4730s portable
153 workstation was used, and for the post processing of the files, an Alienware 14 portable workstation
154 was used, with Mephisto 3.0 and MephistoProcess 1.2 software (4ddynamics®).
- 155 • Free 3D modelling software Meshlab 1.2 and Blender 2.82.
- 156 • Software with an educational license 3DReshaper and SketchUp 2018.
- 157

158 **2.2 Methodology**

159 Geometric documentation of heritage using innovative engineering design techniques requires extensive
160 research. To this end, numerous examples are studied where the technique and methodology are similar to
161 the one applied in the present study. Those that reflect a faithful comparison of their evolution stand out [44-
162 46]. The purpose of geometric documentation techniques is to capture the shape, geometry in the coordinate
163 axes (xyz) and colour characteristics (according to the RGB model) of a volume or environment, with the
164 aim of obtaining a three-dimensional model of it with sub-millimetric precision [47]. The information
165 obtained is translated into a point cloud (xyz, RGB) that takes significant spatial values. Subsequently, a
166 cloud of points is subjected to a post-process with generally long times, to obtain the desired result in the
167 form of a 3D model [48]. Nowadays, there are systems that meet the requirements of geometric accuracy,
168 which are also easy to use and provide high-quality results [49]. Table 1 shows the working methodology for
169 obtaining a 3D model of the scanned parts with sub-millimetric accuracy.

170 This methodology is based on the previous study of the historical-artistic field of the pieces. As in
171 Georgopoulos et al., [50], the work flows are established both theoretically (through virtual archaeology) and
172 practically (using a structured light scanner). The viewing programmes used are free of charge, and guarantee
173 easy and agile viewing that exceeds the minimum quality standards currently demanded by society. In our
174 case, the particular feature that stands out is the speed of data collection in this field. The difficulties in the
175 process of 3D digitization (field work) lie in the large dimensions of the shield and the consequent lack of
176 manoeuvrability, as well as the difficulty in accessing the back of the plaque, as it remains fixed to a pedestal
177 attached to the wall [51]. Some authors propose solutions to scan the inaccessible parts through the use of
178 mirrors, which is not considered as a solution in our case, since the structured light scanner does not work
179 well with mirrors [3].

180 The post-processing allows the 3D model of the pieces to be configured. Obtaining their geometry was
 181 essential, since both pieces stand out for their use and reusability [52]. Subsequently, a hypothesis was
 182 formulated and a new intermediate piece modelled on purpose as an extension of the reused 2-sided piece
 183 (shield and columns) (CE00548, hereinafter 'x').

184 Finally, the 3D modelling spreading, as a result of the merging of the three pieces, was conducted on-line for
 185 free in an interactive way. Likewise, a hypothesis of the physical environment and a potential location of the
 186 resulting Visigothic niche is shown by means of a virtual visit. Both results are available through QR codes.
 187 Sketchfab was the on-line platform used to visualise the combination of the pieces.

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Table 1. Description of the work-tasks.

Pre-inspection	Visit to Santa Clara
	Analysis of the problems
	Proposal of solutions
Field work	Light preparation
	Equipment Calibration
	Scanning - Data collection
	On-the-spot check
Post-Process	Registration, cleaning and filtering
	Mesh optimisation
	3D modelling and volume creation
	Defining the 'x' piece
Hypothesis	Proposal of union
	Justification of the union
	Creation of the environment where the piece was placed as a whole
Virtual 3D representation	Virtual reconstruction
	Generation of QR codes (visualisation)

191

192 **3 Results and discussion**

193 **3.1 Pre-inspection phase**

194 The pre-inspection consisted of a visit to the hosting site of the Visigothic Collection of the NMRA, to
 195 examine the two-sided reused piece (shield and columns) and the plaque (CE00548 and CE00470,
 196 respectively). The most significant characteristics that influenced the 3D digitization process were the
 197 dimensions and weight of the pieces. CE00470 is on display in the central nave of the church, while CE00548
 198 is in one of the storage rooms, known as the "Sala de los Escudos" (shield room).

199 The possible disadvantages found when carrying out the 3D scanning of CE00548 were due to the difficulty
 200 in handling it. Due to the weight and dimensions of the piece, it was not possible to place it on the rotating
 201 plate of the scanner to complete the process. Therefore, the scans were conducted by moving the scanner
 202 around the piece, which made post-processing difficult, thus becoming semi-automatic. The main problem
 203 detected when inspecting the plaque (CE00470) was its disposition, since it was attached to a pedestal. This

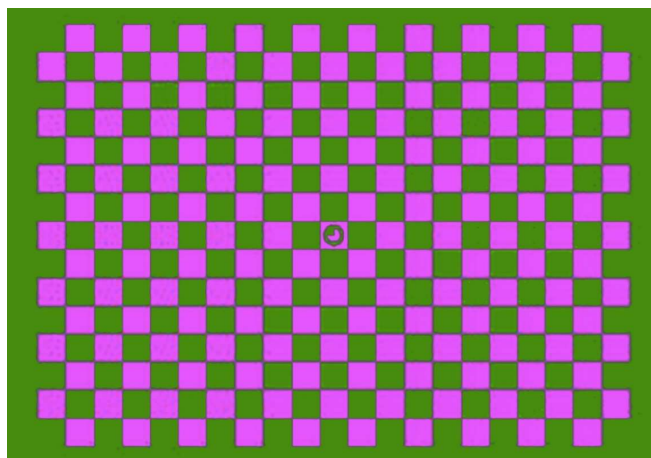
204 prevented the scanning of its rear part and made it impossible to use the turntable for scanning, as it could
 205 not be easily operated and moved, which slowed down the theoretical work. In addition, the calibration and
 206 data acquisition process for the structured light scanner was impaired, since the piece was in a room with
 207 non-adjustable lighting. Distortions may appear if the lumens are high on white and shiny surfaces within
 208 indoor lighting [53-55]. Some opaque featherboard rectangles of 50 x 70 cm were installed on the windows,
 209 which prevented the entry of lateral sunlight, in order to keep the main room with as little direct lighting as
 210 possible (20 lumens in the dark and 120 lumens in normal daylight). However, zenithal light was not
 211 prevented from entering, as the openings were more than five metres high.

212

213 3.2 Calibration

214 Calibration distinguishes between intrinsic (distortion, focal and optical centre) and extrinsic (orientation and
 215 translation) parameters [44]. A mathematical model allows taking into account geometric distortions and
 216 optical deviation [45]. There were problems in capturing the geometry of the pieces, since their surfaces
 217 reflect too much light. Therefore, and according to Rodrigues and Kormann [46], in order to fix this problem,
 218 a thin layer of opaque lacquer or powder was applied to the places that generate this type of issue.

219 Calibration consists of minimising the re-projection errors, i.e., the error among the places detected as
 220 markers in the acquired projection image, the location of these markers based on the phantom model and the
 221 current estimation of the image geometry [56]. Geometric calibration requires a checkerboard pattern (Figure
 222 1). The procedure consists in taking photographs of a 300 x 500 mm chess board with a 15 x 21 cell square
 223 (18.85 mm side length) and coloured in green and pink to highlight the contrast between the cells. A minimum
 224 of 9 shots with different checkerboard angles must be taken, according to the Mephisto CX scanner manual
 225 (4ddynamics®), in order to reliably calibrate the scanner.



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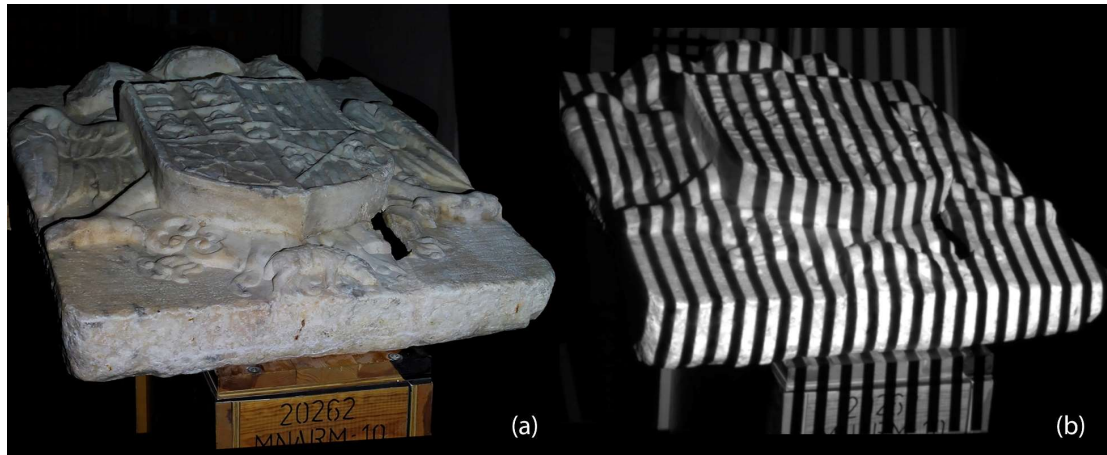
227 **Figure 1. Checkerboard pattern used for scanning with the Mephisto CX structured light scanner.**

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229 3.3 Scanning the 2-sided reused piece (shield and columns) - 230 (CE00548)

231 The 2-sided reused piece was the first to be scanned, which had to be conducted both on the surface of the
 232 shield and on the back, where the columns are. Figure 2 shows the shield, the first side to be scanned. It was
 233 placed on a wooden base to raise it 90 cm above the ground, placing it in a horizontal position to digitise the
 234 carved surface of the columns. Then, it was turned to digitise the frontal surface, which corresponded to the
 235 shield.

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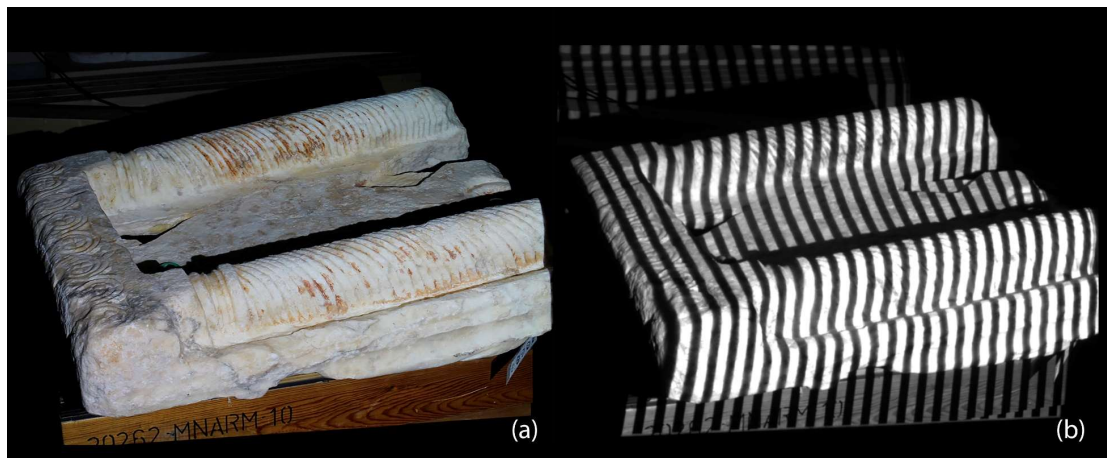


237

238 **Figure 2. Scan of the reused piece (shield side) using the structured light scanner in the Shield Room before (a)**
 239 **and during the scanning (b).**

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241 The absence of the turntable made it impossible to automate the process. Therefore, control points on the
 242 piece itself were used to align the different scans, in order to overlap the scans [57]. To scan the carved
 243 surface of the columns, presented in Figure 3, images were captured from 17 positions around it, with the
 244 scanner at a height of 150 cm and at a distance of 0.9 m from the piece. To obtain some shots, especially in
 245 the central part of the piece, the tripod was raised to a height of 180 cm.



246

247 **Figure 3. Scan of the reused piece (column side) using the structured light scanner in the Shield Room before (a)**
 248 **and during the scanning (b).**

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250 The computer connected to the scanner allowed visualising the results of the scans generated by each
 251 shot. This information generated a raw point cloud (xyzRGB). The raw information contained valid
 252 geometric data and other data that did not belong to the piece itself. Later, the unwanted data was removed
 253 to set up the clean database, which corresponded only to the geometry of the piece. This process was tedious
 254 and time-consuming [58]. The different images were combined to create a global model of the scanned area,
 255 using the common points of the piece as a reference, which were easily identifiable in both scans. The
 256 geometric distribution of the matching points is very significant in the final object [59]. Subsequently, the
 257 piece was rotated in order to scan the back side, which corresponds to the columns (Figure 3). The initial
 258 calibration conditions were not changed (distance: 0.9 m to the scanner). Images were captured from 19

259 positions, with a rotation of 20 sexagesimal degrees. The time between shots ranged from 0.2 to 0.5 s. In
 260 total, to scan the reused piece, both on the frontal side (shield) and on the back side (columns), images were
 261 captured from 36 positions an approximate data collection time of about 3 hours (including calibration and
 262 assembly). Table 2 shows the results of the point cloud that made up the raw database (xyzRGB), after
 263 discarding the parts of the capture that did not correspond to our work. Of all the scanned points, 77% were
 264 effectively obtained after the cleaning process carried out in situ.
 265

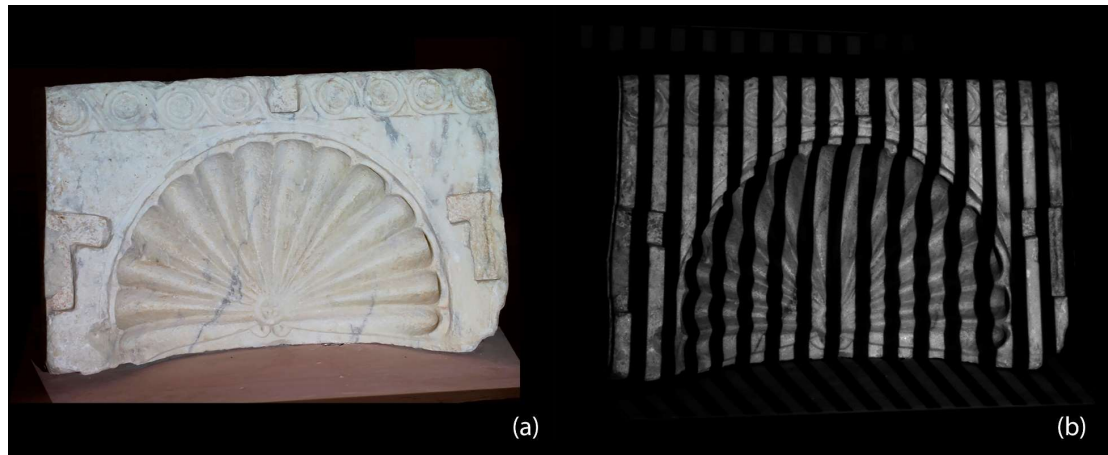
266 **Table 2. Geometric database obtained in the form of a cloud of points (xyzRGB)**
 267 **collected from the different shots taken on both sides of the reused piece using the**
 268 **structured light scanner.**

Capture	PIECE 1 – COLUMNS SIDE			PIECE 1 – SHIELD SIDE		
	Total Gross Data (points)	Filtered Data (points)	Effectiveness (%)	Total Gross Data (points)	Filtered Data (points)	Effectiveness (%)
1	356,892	280,571	78.6	600,256	434,662	72.4
2	35,037	291,539	82.8	598,487	440,928	73.7
3	646,890	549,778	85.0	707,666	605,994	85.6
4	652,935	484,302	74.2	686,494	626,414	91.2
5	684,761	497,580	72.7	730,458	592,907	81.2
6	723,445	575,066	79.5	730,458	593,053	81.2
7	648,371	490,579	75.7	659,198	482,944	73.3
8	651,487	487,078	74.8	538,667	332,992	61.8
9	658,818	463,719	70.4	724,250	550,185	76.0
10	599,207	440,059	73.4	589,584	513,785	87.1
11	613,307	488,629	79.7	582,002	504,453	86.7
12	665,221	540,795	81.3	756,740	638,642	84.4
13	634,421	496,684	78.3	765,057	661,873	86.5
14	544,996	371,526	68.2	728,947	648,196	88.9
15	714,233	556,281	77.9	647,651	440,028	67.9
16	725,491	615,802	84.9	655,134	477,826	72.9
17	725,331	534,328	73.7	567,120	422,945	74.6
18	-	-	-	551,246	455,159	82.6
19	-	-	-	603,132	573,416	95.1
20	-	-	-	-	-	-
Total	10,240,951	7,883,745	77.0	12,422,547	9,996,402	80.5

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270 3.4 Scanning the plaque - (CE00470)

271 The scanner was recalibrated to scan the plaque (CE00470) and obtain acceptable values in the new working
 272 environment (Figure 4).



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Figure 4. Calibration of the structured light scanner in order to adapt it to the working conditions required by the plaque in the central aisle of Santa Clara.

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The scanner was placed around the plaque in ten different positions, due to the location of the piece, which was fixed on a pedestal next to the wall. Only the front and the two sides were documented, leaving the top and the back of the plaque undocumented. However, shots taken provided sufficient geometrical data to determine the volume of this piece (Table 3).

Table 3. Geometric database obtained in the form of a cloud of points (xyzRGB) collected from the various shots taken from the plaque using the structured light scanner.

PIECE 2 – PLAQUE			
Capture	Total Gross Data (points)	Filtered Data (points)	Effectiveness (%)
1	301,088	234,402	77.9
2	602,242	451,207	74.9
3	665,059	457,944	68.9
4	660,136	462,779	70.1
5	665,821	484,252	72.7
6	748,853	522,720	69.8
7	851,490	615,396	72.3
8	834,214	628,630	75.4
9	663,433	530,194	79.9
10	505,710	352,644	69.7
11	-	-	-
12	-	-	-
13	-	-	-
14	-	-	-

15	-	-	-
16	-	-	-
17	-	-	-
18	-	-	-
19	-	-	-
20	-	-	-
Total	6,498,046	4,740,168	72.9

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3.5 Office work

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3.5.1. Post-processing of the 2-sided reused piece (shield and columns) - CE00548

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Mephisto Process 1.2 is the software used for the post-process (4ddynamics®). Starting from a complete database, the office work consisted in removing the auxiliary non-valid elements captured by the scanner to provide a clean and filtered geometric database. Then, an optimised database (xyzRGB) was searched and further simplified, eliminating the overlap caused by two consecutive images. The field-work data collection of piece 1 (shield and columns) was carried out in two different projects, one for each side. Table 4 shows the post-processing data for the 2-sided reused piece after unifying both results, originating a single database (xyzRGB), which generated a single three-dimensional model, after being optimised and meshed.

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Table 4. Post-process data of the 2-sided reused piece (shield and columns).

	POST-PROCESS		
	Column surface	Shield Surface	Piece (1) Attached
TOTAL CLOUD (points)	10,240,951	12,422,547	22,663,498
MUFFLED CLOUD (points)	7,883,745	9,996,402	17,880,147
OPTIMISED CLOUD (points)	5,557,993	4,244,243	9,759,913
EFFECTIVENESS (%)	70.5	42.5	54.6
3D MESH (triangles)	11,115,870	8,485,840	19,519,246
LENGTH (mm)	-	-	663.97
WIDTH (mm)	-	-	790.57
HEIGHT (mm)	-	-	239.75
SURFACE AREA (cm ²)	-	-	15,618.78

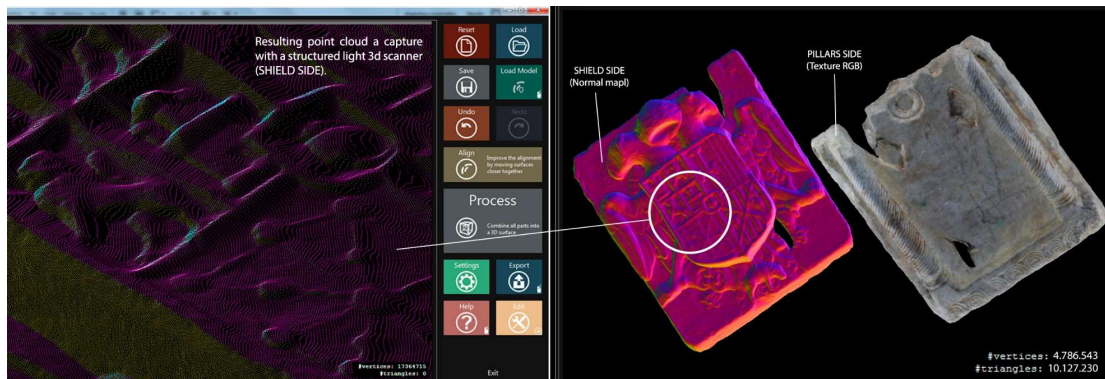
TOTAL REDUCTION IN VERTICES (%)	-	-	21
VERTICES	-	-	4,786,543
TOTAL MESH REDUCTION (%)	-	-	52
TRIANGLES	-	-	10,127,230
RESOLUTION (Dots x cm ²)	-	-	306
SIZE (Megabytes)	-	-	461
FORMAT (*.PLY)	-	-	(*.PLY)

307

308 The three-dimensional model is a boundary representation, ready to be printed on any 3D printer. The raw
 309 database (xyzRGB) contained a total of 22,663,498 points, while the optimised database had 4,786,543
 310 points, which led to a reduction of 79%, with a total remainder of 21% corresponding to vertices. The
 311 resolution of 306 points x cm² resulted in a three-dimensional model with a submillimetric separation
 312 between points (Figure 5). The resolution was optimal, since the separation between points was 0.327 mm,
 313 or 327 microns, for the 2-sided reused piece (shield and columns). As indicated by Torres-Martinez et al.
 314 [60], the power of the work station with which the data were collected, guarantees a reliable and rapid
 315 connection of the cloud and the resulting model. In our case, this was conducted with an Intel Core i5
 316 processor and 8 GB of RAM. The work file used for both the point cloud and the 3D model was stored in a
 317 standard file as three-dimensional geometric information (*.PLY) (Polygon File Format).

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321 **Figure 5. View of the 2-sided reused piece (shield and columns) (CE00548) in Mephisto Process 1.2 (4ddynamics®).**

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324 3.5.2. Post-processing applied to the plaque (CE00470)

325 The absence of geometric information in the rear and in the upper area made it difficult to obtain a solid,
 326 meshed and enclosed 3D model of the second piece, i.e., the plaque (Ref.CE00470). The total volume was
 327 obtained by extending both side surfaces, as these were scanned including the rear edge. The "close holes"
 328 tool was used to fill in the missing surface in both the upper and rear areas. Table 5 presents the results
 329 obtained in the post-processing for the plaque. In this piece, the data shows that there was a reduction of 76%,
 330 with a total of 24% corresponding to vertices.

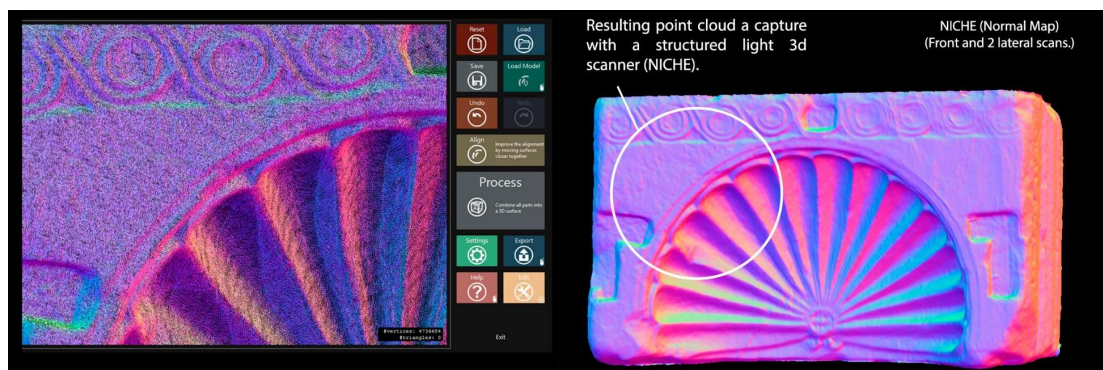
331

Table 5. Data from the post-processing of the plaques (CE00470).

POST-PROCESS	P2-PLAQUE
TOTAL CLOUD (points)	10,240,951
MUFFLED CLOUD (points)	7,883,745
OPTIMISED CLOUD (points)	2,482,599
EFFECTIVENESS (%)	31
3D MESH (triangles)	11,115,870
LENGTH (mm)	676.30
WIDTH (mm)	389.54
HEIGHT (mm)	175.58
SURFACE AREA (cm ²)	8,796.70
VOLUME (cm ³)	33,056.46
TOTAL REDUCTION IN VERTICES (%)	24
VERTICES	2,507,570
TOTAL MESH REDUCTION (%)	42
3D MESH (triangles)	4,647,952
RESOLUTION (Dots x cm ²)	285
SIZE (Megabytes)	230
FORMAT (*.PLY)	(*.PLY)

332

333 The resolution obtained was 285 points x cm², which was the same as in the first piece. A 3D model with
 334 submillimetric resolution is shown in Figure 6.



335

336 **Figure 6. Visigothic plaque with photographic textures.**

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338

339 **3.6 "x" Piece Configuration and Justification**

340 After discussions with the curator of the NMRA, the following key points could be identified, which justified
 341 the relationship between the pieces under study, and served as a proposal for the configuration of the "x"
 342 piece. The upper decorative border and the lower border of the plaque were almost identical. The width of

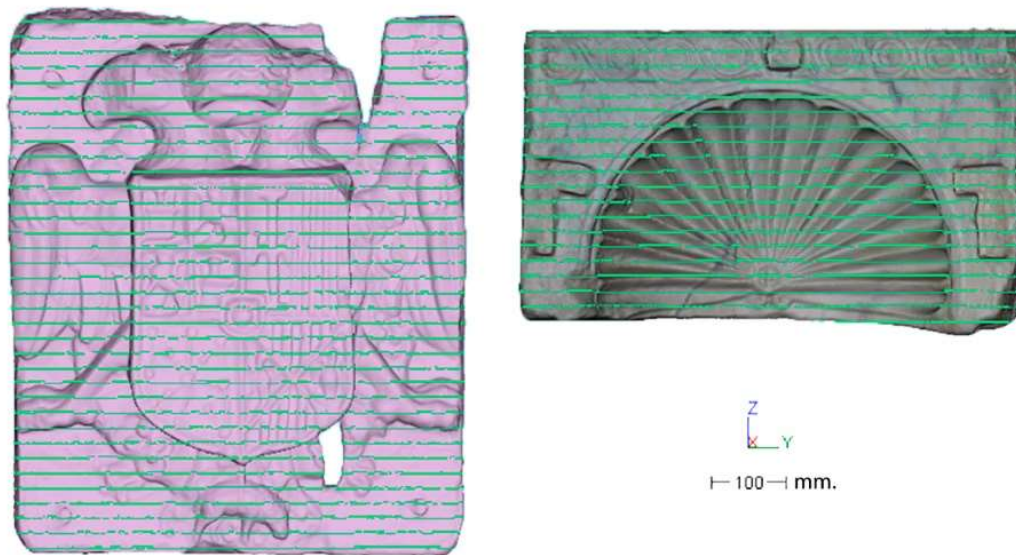
343 the two pieces was practically the same (66.39 cm and 67.63 cm). The difference, 1.24 cm, could correspond
 344 to the new carving of the piece. According to its origin, the plaque came from the Palace of the Duke de la
 345 Roca, where many archaeological pieces from the old Visigothic Cathedral were found, while the reused
 346 piece (shield and columns) came from the Hospital de los Reyes Católicos, located in the vicinity of the
 347 Cathedral. These two pieces seem to be designed to be embedded in a wall, thus the projection could be
 348 adapted and reduced to the minimum possible. On the one hand, the reused piece would have had its volume
 349 notably reduced in the modern re-cutting process, whereas, on the other hand, the shield was not thick enough
 350 to allow the pieces to fit properly.

351 Visigothic art is characterised by a certain laxity of form, which is why it would not be strictly necessary for
 352 the pieces to fit completely. Visigothic artists did not know how to solve the absorption of the flat part with
 353 the concave part, as we can see in examples where even these form a unitary part. They would try to estimate
 354 these results. The chapters may or may not have a foundation. In any case, the ratio between height and
 355 width was not very wide. The succession of flat and concave surfaces without a concrete continuity is habitual
 356 in the design of Visigothic niches. Flat and concave shapes are involved in the piece, since it copies the
 357 classic shape of the niche. In addition, the flatness of the body may be due to the requirement of a flat surface
 358 for a correct adhesion of the jewels that could be embedded in the niches.

359

360 3.7 Modelling of the "x" piece

361 "x-piece" modelling is the 3D model proposed in the intermediate area between the two previously scanned
 362 pieces. Our objective was to model a piece that would connect geometrically and visually, both with the
 363 plaque (CE00470) and with the 2-sided reused piece (shield and columns) (CE00548). For the modelling,
 364 flat sections along the z-axis were applied to the mentioned 3D models (Figure 7).



365

366 **Figure 7. Flat sections processed in 3DReshaper.**

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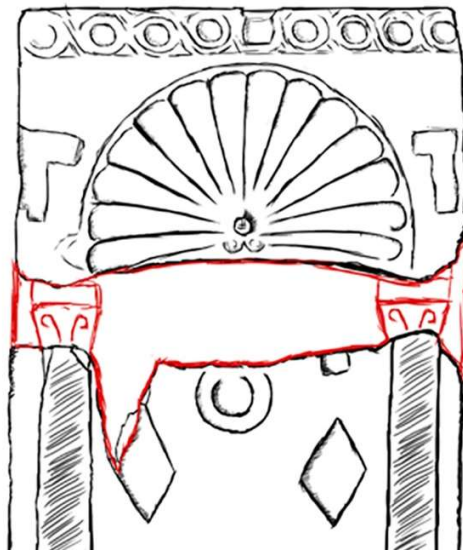
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370 The geometric bases of the design were established, with the help of these sections when modelling the "x"
 371 piece. A "sketch" was made to roughly represent the proposed connection between the two scanned pieces

372 that made up the "x" piece (Figure 8). This piece was considered as an extension of the reused piece associated
 373 with the shield and the columns, which is, at the same time, the intermediate union with the plaque. Flat
 374 sections in both pieces were taken as a base (applied along the "z" axis every 20 mm) for a proper modelling,
 375 using the 3DReshaper software. Both columns were extruded using the Sketchup 2014 software, and finished
 376 off with chapters of the period, resulting in a suitable geometry that constituted the definitive proposal of the
 377 "x" piece. This proposal of effective union was endorsed and approved by the curator of the NMRA, and
 378 follows the indications of authors such as Kedzierski et al. [59].

379



380

381 **Figure 8. Proposal of connection between the pieces of our project.**

382

383 The proposal for the overall model was made once the satisfactory model of the "x" piece was generated.
 384 This proposal would integrate the 3 resulting pieces: the two pieces scanned three-dimensionally and the "x"
 385 piece, modelled using the 3D design software Skechup 2018®.

386

387 Table 6 shows the data of the post-processing of the "x" piece and the 3D model of the whole composition.
 388 Regarding the "x" piece, the reduced number of vertices and surfaces, 646 and 1288 respectively, stand out,
 389 since they were modelled with simple geometry using Skechup 2018, occupying only 158 kb. The mesh of
 390 the "x" piece was subdivided using the Meshlab software in order to unify the geometrical characteristics of
 391 the 3 models. The Polygonal and Quad Mesh-subdivision Surface function was used, obtaining a mesh with
 392 253 points/cm². These properties allowed the new piece to be smoothed and remodelled with submillimetric
 393 resolution. The 3D model has a total of 6,764,913 vertices and 14,083,966 surfaces, resulting in our case in
 394 a (*.PLY) (Polygon File Format) file of 1390 megabytes, and it corresponds to the data of the proposed union
 395 of the 3 pieces. This type of file (*.PLY) is very useful to preserve the model with submillimetric precision,
 396 although it is of little use when inserted in other rendering software in 3D environments. Therefore, from the
 397 same Meshlab v1.3.3 mesh editing software, a simplification and vertex reduction operation was performed.
 398 A new lighter model was generated (62.7 Mb), which guarantees a greater simplification regarding its
 operation.

399

Table 6. Data of the combined post-process of the "x" piece.

400

POST-PROCESS IN OFFICE WORK

	“X” PIECE (proposal)	PIECE 1+2+X (set of pieces)
TOTAL CLOUD (points)	-	-
MUFFLED CLOUD (points)	-	-
OPTIMISED CLOUD (points)	646.00	-
EFFECTIVENESS (%)	-	-
3D MESH (triangles)	1,288.00	
LENGHT (mm)	652.23	676.30
WIDTH (mm)	337.67	1,475.61
HEIGHT (mm)	222.91	290.13
SURFACE AREA (cm ²)	7,825.36	32,492.06
VOLUME (cm ³)	18,323.65	93,666.70
TOTAL % REDUCTION IN VERTICES	-	-
VERTICES	1,978,370	6,764,913
TOTAL MESH REDUCTION (%)	-	-
TRIANGLES	3,956,736	14,083,966
RESOLUTION (Dots x cm ²)	253	208
SIZE (Megabytes)	93	1,390
FORMAT (*.PLY)	(*.PLY)	(*.PLY)

401

402 **3.8 Dissemination of results**

403 Cultural heritage digitalization is one of the main tools for its dissemination to improve the knowledge of the
404 scientific community and the general public [61]. Online resources and interactive reconstructions stand out
405 in the dissemination of the results, and were thus taken into account for the creation of the 3D model. In this
406 study, two QR codes were generated to disseminate the results obtained in this investigation, where
407 interpretation thrives in cultural heritage studies and enhances its understanding. Both cases offer a powerful
408 query tool with three-dimensional geometric information. In addition, using these innovative codes favour
409 the downloading of the files and allow the model to be 3D-printed.

410



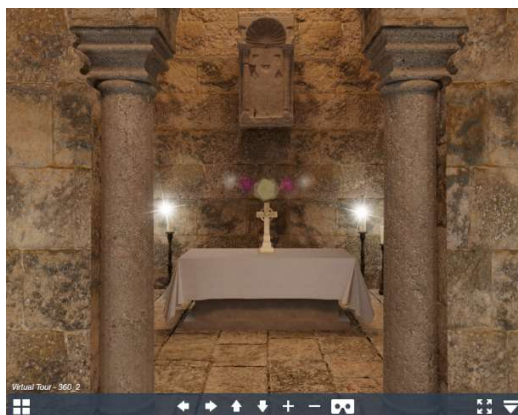
<https://skfb.ly/6UnVC>



Figure 9. QR code to access the interactive query of the proposed 3D model of the Visigothic niche.

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- The first QR code leads to the 3D model (real-time geometric data) obtained using a structured light scanner (Figure 9).
- The second QR code enables the 360-degree visualisation of the virtual reconstruction of the Visigothic niche. The head-mounted virtual glasses are a suitable device to be used to drive people into an immersive virtual visit (Figure 10). This tool helps to understand how Visigothic architecture may have been at the time.



<http://www.digitalizados3d.es/nichovisigodomerida/tour.html>



Figure 10. QR code to access the virtual visit in a potential location of the Visigothic niche in an ecclesiastical context.

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The internal distribution of niches embedded in walls was taken into account for the insertion of the piece (Figure 11). The use of two pieces to generate a niche was a common formula in Visigothic art. Semper's theories about techniques and materials have been considered to better understand the use of separate blocks [62]. This is not an isolated phenomenon, as it can be found in other Visigothic examples, such as piece 188, referenced by Villalón [38]. Villalón referenced a loose, decontextualised niche that is currently in the Alcazaba of Mérida and was reused to place it in the Aljibe of the same fortified area. This research shows similarities with the niche embedded in the head of the shrine of Nuestra Señora de Portera in Garciaaz, Cáceres.

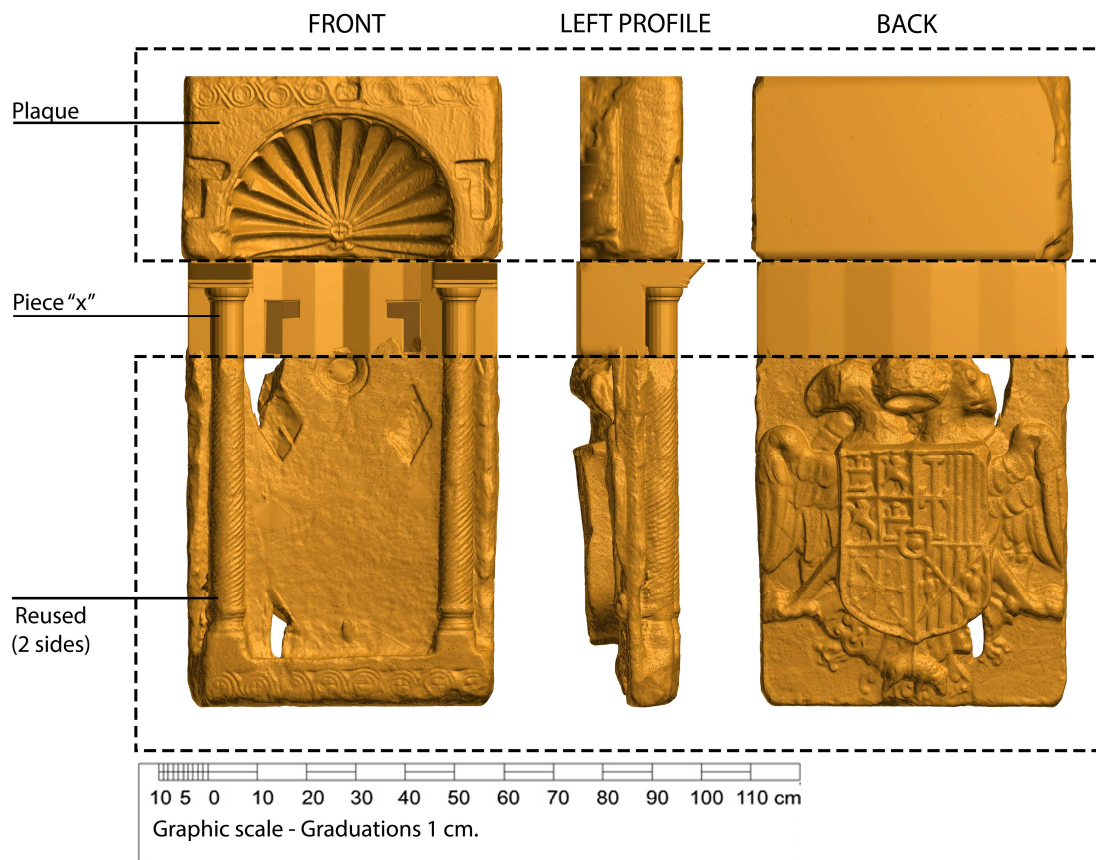
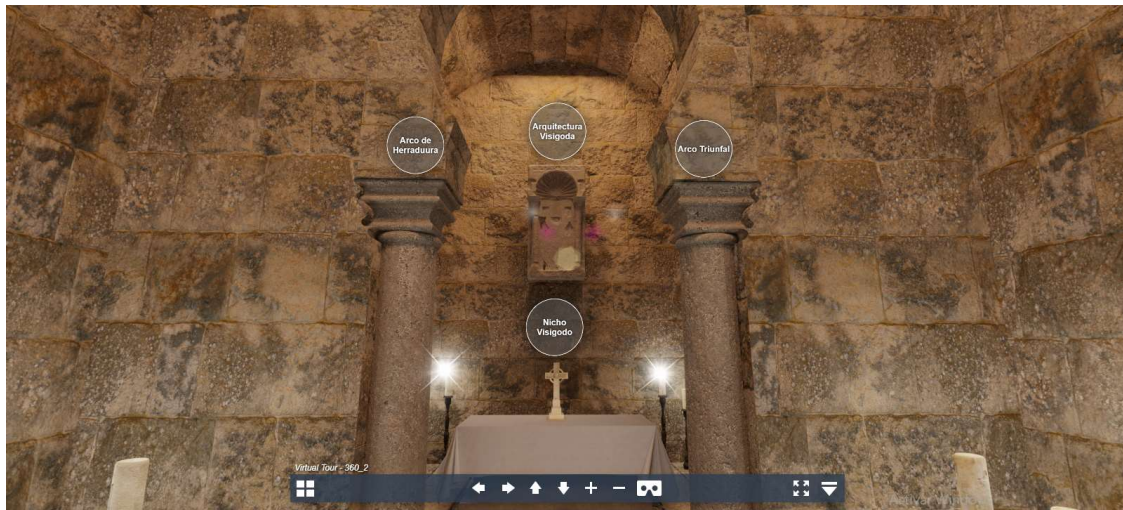
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Figure 11. Overall views (front, profile and rear) details in the central front area, the possible location of the jewels.

Elements such as plate coatings, painted walls and curtains were incorporated to carry out the reliable 3D recreation. The incorporated horseshoe arch alludes to the Visigothic construction formulas. A textured finish was chosen to recreate the walls of the period, as well as a sand-textured finish for the floor. The real purpose was to study the relationship between the two pieces and the architectural structure. Figure 12 presents the final render image in the proposed environment.



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Figure 12. Rendered image of the final result of the piece and its environment.

445

446 **4 Conclusions**

447 From a theoretical point of view, the impact of the phenomenon of reused pieces in the field of art and
 448 architecture was verified, adding value to both diverse methodologies of study and examples. The knowledge
 449 of the state in which the level of graphic representation was found through an exhaustive analysis of the state
 450 of the art of the Visigothic archaeology of Merida. From the practical point of view, both the 2-sided reused
 451 piece (shield and columns) and the plaque were geometrically documented using a structured light scanner.
 452 This technique captured the 3D geometry of the study pieces with micrometric resolution. The virtual editing
 453 and manipulation of the resulting 3D models, using modelling programmes, allowed creating an intermediate
 454 piece called "x", which served as a link between the two pieces (the plaque and the 2-sided piece). After
 455 numerous verifications, both on a theoretical and practical level, this proposal links the pieces of our study:
 456 the CE00470 plaque and the CE00548 shield-and-columns, constituted, together with the aforementioned "x"
 457 piece, a Visigothic niche. The virtualisation of the 3D scanned pieces made it possible to formulate a proposal
 458 with high scientific accuracy. This will facilitate future research proposals, as well as their applicability in
 459 future projects within the scientific community.

460 Finally, a 3D virtual environment was recreated to locate the resulting Visigothic niche, with the aim of
 461 promoting the dissemination of the results of this investigation. The methodology implemented with
 462 decontextualised heritage pieces was very useful when a physical reconstruction was not feasible. This
 463 research provides archeologists, architects and restorers with innovative resources to visualise the 3D model
 464 of the Visigothic niche in an interactive way, at real time from any available device, through QR codes.

465

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