

1 **Use of wheat genetic resources to develop biofortified wheat with enhanced grain zinc and**
2 **iron concentrations and processing quality**

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19 *With 1 Table, 4 Figures and 1 supplementary table S1*

32 **Abstract**

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34 A major cereal crop worldwide, wheat contributes on average one-fifth of the calories in
35 the human diet and is the main source of protein and nutrients for much of the world's
36 population. Wheat varieties with improved nutritional quality, high grain yield and desirable
37 processing quality attributes in the adapted genetic backgrounds can help alleviate nutrient
38 deficiencies among resource poor people. This paper reports advances in targeted crosses of
39 landraces and ancestors of common wheat (*Triticum aestivum* L.), such as *Aegilops tauschii*, *T.*
40 *turgidum* ssp. *diccoides*, *T. turgidum* ssp. *dicoccum* and *T.aestivum* ssp. *spelta* species, which
41 feature significant genetic variation for grain zinc and iron, with high-yielding bread wheat lines
42 from the CIMMYT breeding program that have desirable processing and end-use quality.
43 Resulting high-yielding lines possessed preferred processing quality traits and 10-90% higher
44 grain micronutrient concentrations than popular commercial varieties.

45 **Keywords:** Malnutrition; Iron; Zinc; wheat quality; genetic resources.

46

47 **Abbreviations:** GH, Grain Hardness; GPRO%, Grain Protein percentage; FPRO%, Flour
48 Protein percentage; Fe, iron; LV, Loaf Volume; M%TQ, Mixograph Torque; FSDS, Flour SDS
49 Sedimentation; TW, Test Weight; Zn, zinc;

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51 **1.Introduction**

52 Micronutrient deficiency is one of the most important challenges facing humanity. The
53 lack of adequate levels of essential vitamins and minerals (iron [Fe], zinc [Zn] and vitamin A)
54 affects more than 2 billion people (UNSCN 2006). Pregnant women and young children are
55 prone to acute micronutrient deficiency, which reduces physical and mental development in
56 children below 5 years of age, and malnutrition is considered as the largest single contributor to

57 disease in persons of any age (UNSCN 2006). Micronutrient deficiency is common in
58 developing countries, where staple cereals (wheat, maize or rice) provide most calories and diets
59 are poor in meat, poultry, fish, fruits or vegetables (Bouis et al. 2011).

60 Plant breeding to develop biofortified crops with enhanced micronutrient concentrations
61 has emerged as a sustainable solution to complement strategies such as supplementation or
62 fortification, especially for micronutrient-deficient rural inhabitants with limited access to formal
63 markets or health care and who rely heavily on locally-grown staple food crops (Bouis et al.
64 2011). With the funding from the HarvestPlus CGIAR Challenge Program and the CGIAR
65 Research Program on Agriculture for Nutrition and Health, the International Maize and Wheat
66 Improvement Center (CIMMYT) is leading a global effort to develop and disseminate to partners
67 in South Asia high-yielding wheat varieties that contain high levels of grain Zn and Fe. South
68 Asia suffers from high population densities and alarming rates of malnutrition (Velu et al. 2012).

69 Breeding competitive high-Fe and -Zn varieties requires source materials that feature
70 adequate genetic variation in concentrations of those micronutrients. Screening studies have
71 shown that modern wheat cultivars are not a good source of genes for high Zn and Fe
72 (Monasterio and Graham 2000; Zhao et al. 2009), probably because the breeding programs in
73 which they were developed focused on maximizing yield rather than improving nutritional
74 composition. However, wheat landraces and selected accessions of wheat ancestors such as
75 *Aegilops tauschii*, *T. turgidum* ssp. *diccoides*, *T. turgidum* ssp. *dicoccum*, and *T.aestivum* ssp.
76 *spelta* do feature significant genetic variation for grain Fe and Zn concentrations (Cakmak et al.
77 2004; Gomez-Becerra et al. 2009; Suchowilska et al. 2012). Previous studies have explored the
78 use of wide wheat genetic resources as sources of genes to enhance grain micronutrients (Fe and
79 Zn) concentrations in the adapted high-yielding backgrounds (Cakmak et al. 2000; Ficco et al.

80 2009; Morgounov et al. 2007; Zhao et al. 2009). Gomez-Becerra et al. (2010) identified more
81 than 200 *T. spelta* genotypes with Fe and Zn concentrations higher than 50 mg/kg; Monasterio
82 and Graham (2000) showed several accessions of *T. dicoccum* and Mexican landraces with
83 superior concentrations for both micronutrients and Chhuneja et al. (2006) reported *Ae. tauschii*
84 and synthetic lines with concentrations higher than 60 mg/kg for Fe and Zn. The availability in
85 the primary and secondary wheat gene pools, with genotypes containing high concentrations of
86 micronutrients was demonstrated in various studies reported in Velu et al. (2014).

87 Primary driver for adoption of biofortified wheat in small-holder farmers must provide
88 superior yields, resist important diseases and possess tolerance to heat, drought and potentially to
89 micronutrient-poor soils (Welch and Graham 2004). This has been the strategy of CIMMYT's
90 Global Wheat Program. Specifically, several synthetic wheat lines generated from selected *T.*
91 *dicoccum*, *T. durum* and *A. tauschii* accessions, as well as selected spelt wheats and wheat
92 landraces, have been crossed with high-yielding, elite wheats to develop high-yielding lines that
93 also possess enhanced grain micronutrient concentrations, with higher Zn content as a primary
94 target trait. To obtain varieties acceptable to farmers and commercially competitive—that is,
95 acceptable to millers, manufacturers and consumers—rigorous selection pressure was also
96 applied for grain yield potential, disease resistance, heat and drought tolerance and acceptable
97 processing quality. In South Asia, biofortified wheat products should feature medium-to-hard
98 grain texture, as well as extensible and medium-strength gluten, to produce *chappati*, the main
99 local flat bread, of acceptable texture. Lines showing superior dough extensibility combined with
100 medium-to-high gluten strength can also be used for products such as pan bread, thereby
101 promoting small-to-intermediate-scale local industry. Some have raised concerns, however,

102 about possible adverse effects on processing quality of using wheat genetic resources not
103 previously characterized for quality traits.

104 The main objective of this study was thus to characterize for processing and end-use
105 quality traits in a set of 141 biofortified wheat lines with enhanced grain Zn and Fe
106 concentrations, and to determine breeding materials derived from crosses involving wild
107 relatives and landraces have preferred processing quality to produce different end-use products
108 besides wheat with the higher grain Zn and Fe concentration.

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110 **2. Materials and Methods**

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112 *2.1 Plant material*

113 We used grain samples of 141 advanced lines from the HarvestPlus Yield Trial (HPYT)
114 grown during the 2009-10 crop season in Ciudad Obregón, Sonora, México, under full irrigated
115 condition. Trial entries were evaluated following an alpha-lattice design with three replications.
116 The recommended dosage of N-P-K fertilizer was applied and other agronomic practices
117 followed to raise a good crop. Plots were harvested at physiological maturity. The advanced lines
118 were divided into five groups depending on their origin or cross: I - 22 modern bread wheat lines
119 used as checks in this study; II – 35 lines resulting from the cross of Mexican landraces with
120 modern cultivars; III – 26 lines derived from the cross of spelt accessions with modern cultivars;
121 IV – 45 lines resulting from the cross of synthetic wheat lines (*T. dicoccum* accessions x *Ae.*
122 *tauschii*) with modern cultivars; and V – 13 lines derived from the cross of synthetic wheat lines
123 (*T. durum* accessions x *Ae. tauschii*) with modern cultivars. The complete pedigree of each line
124 is shown in Supplementary Material 1.

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2.2 Grain and rheological analyses

Grain Fe and Zn concentrations (mg/kg) were measured using a bench-top, non-destructive, energy-dispersive X-ray fluorescence spectrometry (EDXRF) instrument (model X-Supreme 8000, Oxford Instruments plc, Abingdon, UK), previously standardized for high-throughput screening of Zn and Fe in whole wheat grain (Paltridge et al. 2012). Grain hardness (GH), grain protein (GPRO%) and moisture content were determined using near-infrared spectroscopy (NIRS, NIR Systems 6500, Foss Denmark) according to official method AACC 39-70A (AACC 2000). Lower hardness index (%) values correspond to harder grains. Grain samples were milled using Brabender Quadrumat Jr. (C.W. Brabender OHG, Germany). Flour protein (FPRO%) and moisture content were determined by NIRS (Foss NIR systems INFRATEC 1255, FOSS-TECATOR, Denmark). Both devices were calibrated based on AACC methods (AACC 2000) for moisture (AACC Method 44-15A) and protein (AACC Method 46-11A). Grain protein and flour protein were adjusted to a 12.5% and 14% moisture basis, respectively. The SDS sedimentation test was conducted using 1 g of flour, as described in Peña et al. (1990) recording volume in ml of the sediment (FSDS). Dough development properties were determined by computerized Mixograph of Swanson (National Mfg., USA) using 35 g of flour. Two parameters were obtained: dough development time (MDDT) and % torque*min (M%TQ). The strength (ALVW) and extensibility properties (tenacity/extensibility ratio, ALVP/L) were determined in the Chopin Alveograph (Trippette and Renaud, France). The bread-making test was carried out using the AACC 10-09 method (AACC 2000) and bread loaf volume (LV) recorded. All data are given in Supplementary Material 1.

3. Results

3.1 Fe and Zn concentration

The average grain Fe and Zn concentration in check varieties (Group I) was 29.4 mg/kg and 21.7 mg/kg, respectively (Table 1). The maximum micronutrient concentration in this group was 36 mg/kg Fe (GID 5996190) and 24 mg/kg for Zn (GID 5994262). Group II had several entries with higher Zn and Fe grain concentrations than the highest levels found in group I (Figures 1 and 2). In groups III and IV, lines with spelt and emmer synthetics origins, respectively, showed higher mean values for Zn and Fe than those of the checks and in each of these groups at least one line was found to have higher Fe and Zn values than the maximum value found in group I. In group III and IV, highest Zn levels were 44 mg/kg (GID 6181266) and 45 mg/kg (GID 618149), respectively. In all groups there were lines with significantly higher Zn values than the maximum for the checks (Figure 1). For grain Fe content, groups III and IV showed the higher number of lines with high concentrations, while groups II and V did not show promising results compared to the checks (Figure 1). For grain Zn concentration, groups II-V had more lines with high Zn than group I. Remarkably, some genotypes in groups II, III and IV had very high Zn concentrations (up to 53 mg/kg) and there were lines with 53, 44 and 44.5 mg/kg (in groups II, III and IV, respectively), which is more than twice the grain Zn levels of the best commercial varieties.

Using group I micronutrient content averages (29.4 and 21.7 mg/kg for Fe and Zn, respectively) as a reference, groups III and IV had the highest proportion of lines with superior micronutrient concentrations (Figure 2).

171 *3.2 Grain physical and chemical characteristics*

172 Grain samples were tested for different processing quality traits, including the
173 morphological index of the grain Test Weight (TW). Group I had the highest TW values
174 (average of 81.34 kg/hl), which indicates the presence of plump grain in trials conducted under
175 optimum conditions. All other groups except II also had an average TW over 80 kg/hl, with
176 properly filled grains. Group II lines were mostly derivatives of Mexican landraces and showed
177 the lowest average TW value (76.37 kg/hl), which could be due to having smaller grains or
178 lacking adaptation to the warm, irrigated, high-production environment of Ciudad Obregón. For
179 texture, groups I, III, IV and V had similar average grain hardness values, although there was
180 considerable variation for hardness within each groups, with phenotypes showing a range of
181 values from hard to soft grains. Group II comprised mainly soft grain lines, with only five lines
182 showing hard or semi-hard texture.

183 No significant differences were found for mean GPRO% and FPRO% among the groups.
184 The differences between the minimum and maximum values in all the groups were around 4%.
185 Significant positive correlations were found between GPRO% and Fe in groups I, II and V, but
186 only between GPRO% and Zn in group I ($r = 0.44$; $P < 0.05$).

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188 *3.3 Rheological and end-use properties*

189 The FSDS volume provides a rough estimate of sample strength. On average, all groups
190 showed high FSDS values, although groups II and IV had some lines with low values.
191 Performance in the mixograph was heterogeneous, with lines in each group showing acceptable
192 values for dough development time (MDDT) and dough strength (M% TQ), while others did not
193 reach the minimum strength required for yeast-leavened bread or even flat breads. These results

194 were confirmed with the alveograph (ALVW), which gives a good measure of the dough
195 strength and correlates closely with M%TQ (in this study: $r = 0.87$; $P < 0.001$). As for M%TQ, the
196 average ALVW value in each group was acceptable for bread making, with the exception of
197 group II, in which gluten strength (ALVW) was very low. Dough extensibility (ALVP/L) was
198 generally good in most lines of all groups, with a few exceptions ($ALVP/L \geq 1.4$) that would not
199 be useful for bread making. Group II had the most lines with moderate-to-high extensibility. In
200 groups I, III and IV most lines had balanced gluten (ALVP/L 0.8-1.3), whereas in group V more
201 lines showed low extensibility. The bread-making test revealed acceptable average bread loaf
202 volumes for all groups except II, most of whose lines would not serve for making leavened bread
203 products. Medium-to-high loaf volumes—a few exceeding 900 ml—resulted from most lines in
204 the other groups, with a few exceptions.

205 Each line was then classified into one of five end-use quality types established in the
206 CIMMYT Wheat Chemistry and Quality Laboratory by Peña (2011, unpublished document):
207 user-type 1, Pan type breads (mechanized industry); 2, leavened breads (semi-mechanized
208 industry), flat breads, dry and fresh noodles and steam breads; 3, dense breads, flat breads
209 (handmade); 4, steam bread, white-salted noodles and biscuits; and 5, utility wheat (poor
210 quality). Only a few lines were included in the quality type 5. The groups III and IV were
211 predominated by lines with quality types 1 and 2, which is linked to medium-high strength and
212 good extensibility; in group V, most of the lines were classified in type 3, due to the prevalence
213 of medium strong and extensible gluten; and in group II, most of the lines fall in the type 4,
214 generally good for biscuit making, due to their soft texture and weak and extensible gluten.

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216 *3.4 Micronutrients concentration vs. end-use quality*

217 To combine high micronutrient concentration and acceptable processing quality in
218 adapted genetic backgrounds, we examined both traits together for each group. Group II did not
219 show a significant increment in grain Fe concentration compared to the checks, but there was a
220 strong increase for Zn concentration in ten lines compared to the checks. Of these ten lines only
221 two showed slightly enhanced Fe concentration compared to the average value for the checks
222 (29.4 mg/kg). One of these lines showed poor extensibility and was classified as quality type 5.
223 The other one, showed excellent extensibility, weak gluten (ALVW = 94) and soft texture, and
224 therefore had all the characteristics required to be a good biscuit making wheat cultivar. In group
225 III, 11 lines showed significantly enhanced concentrations for both micronutrients (at least 10%
226 more Fe and at least 20% more Zn). Three of these lines belong to quality type 1 (mechanized
227 bread making, good extensibility and high gluten strength), six were quality type 2 (flat breads,
228 good extensibility and medium-high gluten strength), one was quality type 3 (handmade bread)
229 and another one was quality type 4 (biscuits, soft texture with weak and extensible gluten). In
230 group IV, 19 lines with significantly higher Fe and Zn concentrations were divided into quality
231 types 1 = 8 lines, type 2 = 5 lines and type 3 = 6 lines. At last, group V, with three lines showing
232 significantly increased micronutrient concentrations, of which two of them belonged to quality
233 type 1 and the other belongs to quality type 3.

234

235 **4. Discussion**

236 Considering the substantial genetic diversity exists for Zn and Fe, CIMMYT followed the
237 strategy of crossing selected genetic resources and synthetic lines showing high levels of
238 micronutrients with high-yielding modern wheat lines to develop biofortified wheat derivatives
239 with the preferred agronomic features. In this study, the advanced breeding lines resulting from

240 this process were analyzed for micronutrients concentration and also for processing quality traits.
241 Ensuring acceptable processing quality would satisfy needs of target population in rural and
242 urban areas as the biofortified wheat varieties must have the requirements of the consumer
243 (baking quality, taste, and keeping properties must satisfy household members) and whole value
244 chain (farmers, millers, manufacturers, and consumers).

245 Although grain Fe concentration is an important trait for HarvestPlus project, Zn
246 concentration has received special attention because more than 26% of the target population in
247 South Asia suffers from Zn deficiency. That probably explains why most lines in this study
248 showed significantly greater grain Zn concentrations than the check varieties, as well as the
249 practice of choosing parents with high Zn and applying greater selection pressure for Zn
250 concentration in breeding, based on various study results suggesting that higher Zn is positively
251 associated with higher Fe concentration (Gomez-Becerra et al. 2010; Morgounov et al. 2007;
252 Zhao et al. 2009). In our study, the correlations between Fe and Zn in all the groups were small
253 but statistically significant, except in group II. Apart from this general trend, several lines—
254 particularly from groups III and IV—had micronutrient concentrations significantly higher than
255 those of the checks, confirming the excellence of *T. spelta* and *T. dicoccum* synthetic derivatives
256 as sources of genes for higher micronutrient concentrations as Gomez-Becerra et al. (2010) and
257 Monasterio and Graham (2000) reported previously.

258 Although several landraces, spelt and even synthetic lines have shown good
259 performances in quality analysis (Ali et al. 2013; Konvalina et al. 2013; Mondini et al. 2014),
260 other studies have reported that those materials, as any others, can have great differences in
261 quality traits, and some of them be completely unsatisfactory for the development of different
262 wheat products (Lagudah et al. 1987; Mikos and Podolska 2012; Wilson et al. 2008). Strikingly,

263 a large proportion of lines in this study possessed very good quality traits, with most showing
264 good extensibility, a key end-use quality parameter for any wheat product. This is probably due
265 to the use of modern lines with good-to-excellent quality as background parents in the crosses
266 with high Zn and Fe donors, and often using 1 or 2 back-crosses or three-way crosses with the
267 adapted good quality parents in the breeding process. Gluten strength differed among the groups.
268 In group II, weak gluten lines predominated but most were very extensible. This is linked to their
269 soft texture and makes them good candidates for biscuit production. In this group, the use of
270 Mexican landraces that are known to possess soft grain texture (Ayala et al. 2013) could have led
271 to selection of the soft grain trait in derived lines. Soft grain texture is not common in CIMMYT
272 improved wheat germplasm. In groups III and IV, medium-strong and strong gluten lines were
273 the most numerous, which is linked to the overall good extensibility of the lines and makes them
274 highly acceptable for homemade flat breads, such as *chappati*, or leavened breads in mechanized
275 or semi-mechanized local industry of South Asia. In these groups, the large number of lines with
276 high micronutrient concentrations made it easy to find lines combining high Fe and Zn with good
277 end-use quality. Finally, group V lines generally had slightly lower gluten quality, although they
278 could be used as a progenitor to enhance micronutrient concentrations.

279 **5. Conclusions**

280 The advanced breeding lines analyzed from the HarvestPlus yield trial showed good
281 processing quality characteristics and a significant enhancement in grain Zn and Fe
282 concentrations, especially those originating from spelt and emmer synthetic backgrounds. Our
283 results show that there has been progress in developing varieties that possess high Zn levels and
284 desirable processing quality, as well as high yield potential, even though the Zn and Fe donor
285 sources are “wild” genetic resources or landraces. This was achieved by considering processing

286 quality and yield-related traits when designing the crosses and by applying selection pressure for
287 various quality characteristics in the breeding lines. The final releases of biofortified wheat
288 varieties in the target regions will help improve the livelihoods and health of numerous resource-
289 poor, micronutrient-deficient people.

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295 **6. References**

296

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Table 1. Average, maximum and minimum values for micronutrients and quality parameters for 5 different groups.

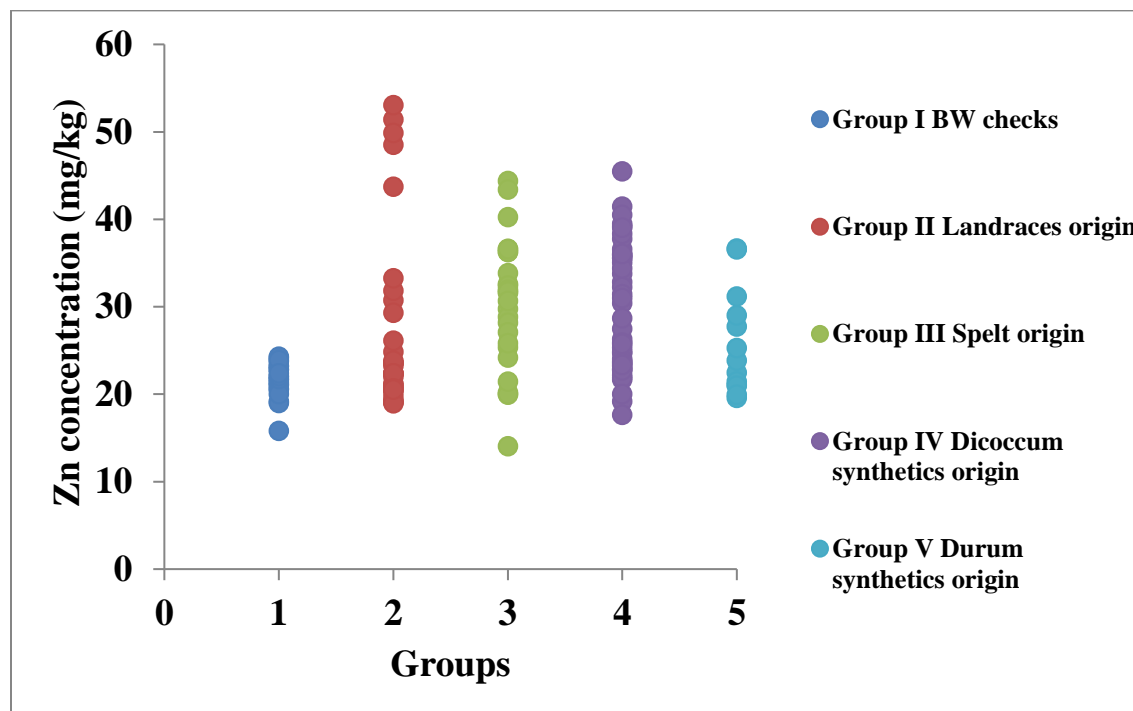
	Group I (Bread wheat checks)	Group II (Landrace origin)	Group III (Spelt origin)	Group IV (Emmer synthetic origin)	Group V (Durum synthetic origin)
Zn	21.7 ± 2.0 (15.8-24.3)	27.1 ± 10.3 (19.0-53.0)	30.1 ± 7.5 (14.1-44.4)	29.8 ± 7.2 (17.7-45.5)	25.8 ± 6.0 (19.6-36.7)
Fe	29.4 ± 3.3 (23.9-35.9)	27.0 ± 1.5 (24.1-31.3)	31.9 ± 3.3 (22.9-38.6)	32.8 ± 2.9 (26.9-38.1)	28.8 ± 3.0 (24.1-33.6)
TW	81.3 ± 1.0 (78.9-82.8)	76.4 ± 2.0 (75.0-82.2)	80.9 ± 2.2 (74.1-84.9)	81.4 ± 1.4 (78.3-83.9)	80.0 ± 1.1 (79.0-83.0)
GH	41.6 ± 2.6 (36.4-46.6)	61.7 ± 7.7 (40.7-68.9)	44.5 ± 4.0 (37.3-57.1)	43.2 ± 3.5 (34.4-50.9)	44.7 ± 2.5 (41.0-49.4)
GPRO%	13.0 ± 1.1 (11.1-15.0)	13.2 ± 0.4 (12.3-14.3)	13.4 ± 0.8 (11.6-15.0)	13.4 ± 0.9 (12.0-15.5)	13.6 ± 0.8 (12.3-15.0)
FPRO%	11.9 ± 1.1 (10.2-14.0)	12.0 ± 0.5 (10.0-12.7)	12.3 ± 0.9 (10.7-13.9)	12.2 ± 1.1 (10.3-15.2)	12.5 ± 0.5 (11.9-13.5)
FSDS	21.3 ± 1.0 (18.8-22.8)	21.1 ± 3.5 (10.3-23.5)	21.6 ± 1.4 (19.0-24.3)	20.9 ± 2.2 (13.3-23.5)	22.1 ± 0.6 (21.3-23.3)
MDDT	2.7 ± 0.5 (1.5-3.6)	1.5 ± 0.3 (0.9-2.5)	2.5 ± 0.6 (1.6-3.9)	2.4 ± 0.7 (1.3-3.9)	2.3 ± 0.7 (1.6-3.8)
M%TQ	108.6 ± 21.1 (67.9-152.3)	52.1 ± 9.0 (28.4-69.8)	103.6 ± 23.7 (65.2-151.4)	100.9 ± 33.8 (45.1-156.7)	91.8 ± 29.5 (60.0-150.0)
ALVW	282.6 ± 83.6 (135-431)	110.9 ± 42.2 (37-253)	298.3 ± 99.0 (126-515)	290.9 ± 126.0 (88-599)	270.4 ± 142.2 (151-549)
ALVPL	1.0 ± 0.3 (0.5-1.5)	0.6 ± 0.3 (0.3-1.8)	0.9 ± 0.2 (0.5-1.2)	0.9 ± 0.2 (0.5-1.5)	0.9 ± 0.5 (0.4-2.1)
LV	775 ± 57.5 (670-900)	698.9 ± 42.9 (495-745)	802.5 ± 56.47 (660-920)	788.4 ± 66.8 (650-930)	777.3 ± 64.5 (685-910)

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375 **Figure 1.** Distribution of wheat lines for grain Fe and Zn concentration for each of the five

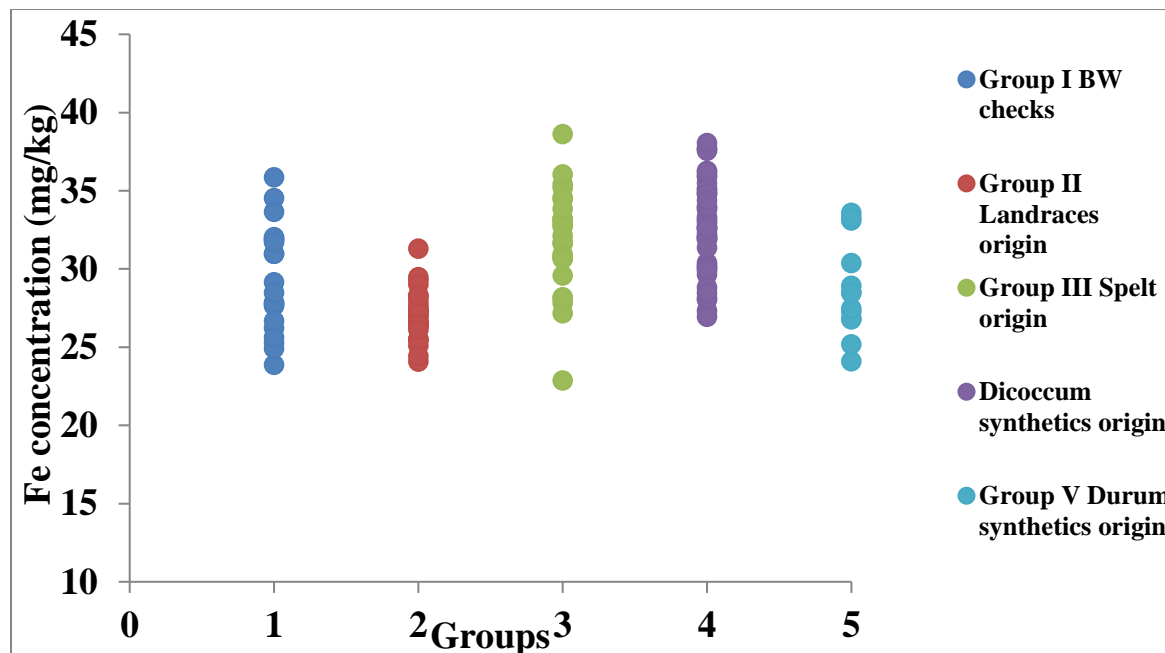
376 groups

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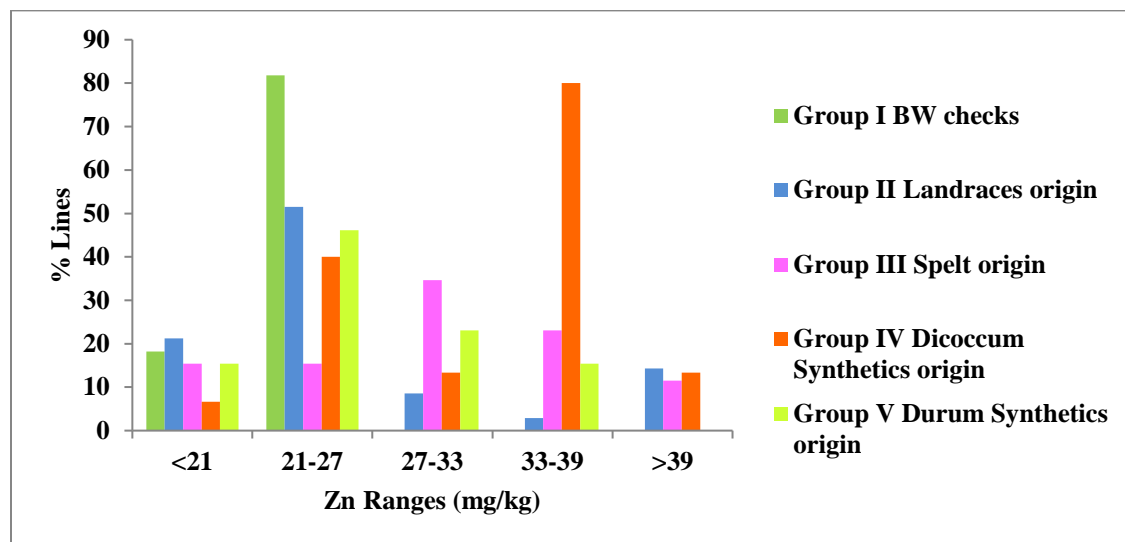
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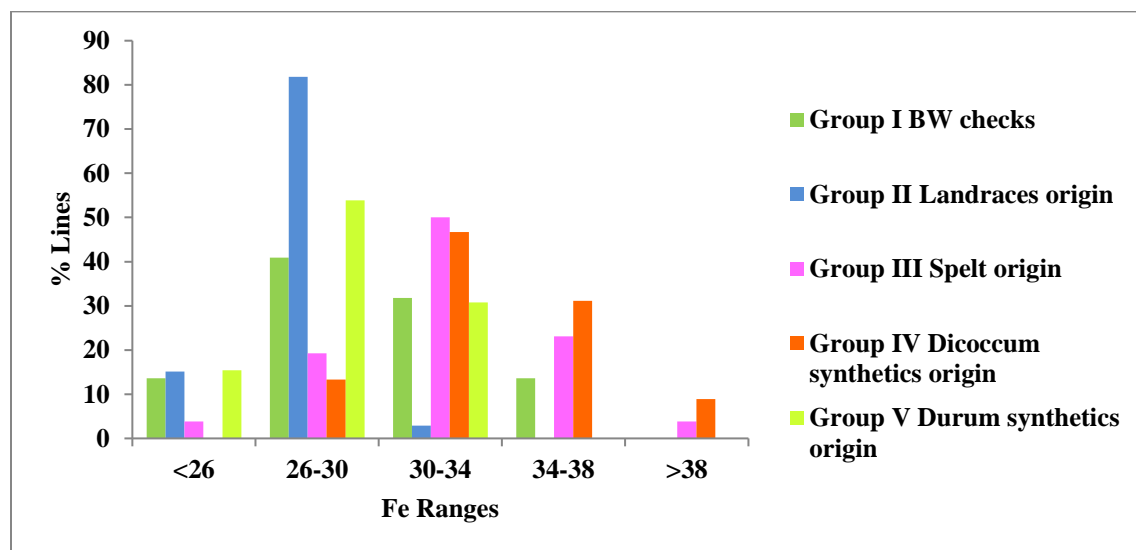
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383 **Figure 2.** Frequency distribution of grain Fe and Zn concentrations in each of the give groups.

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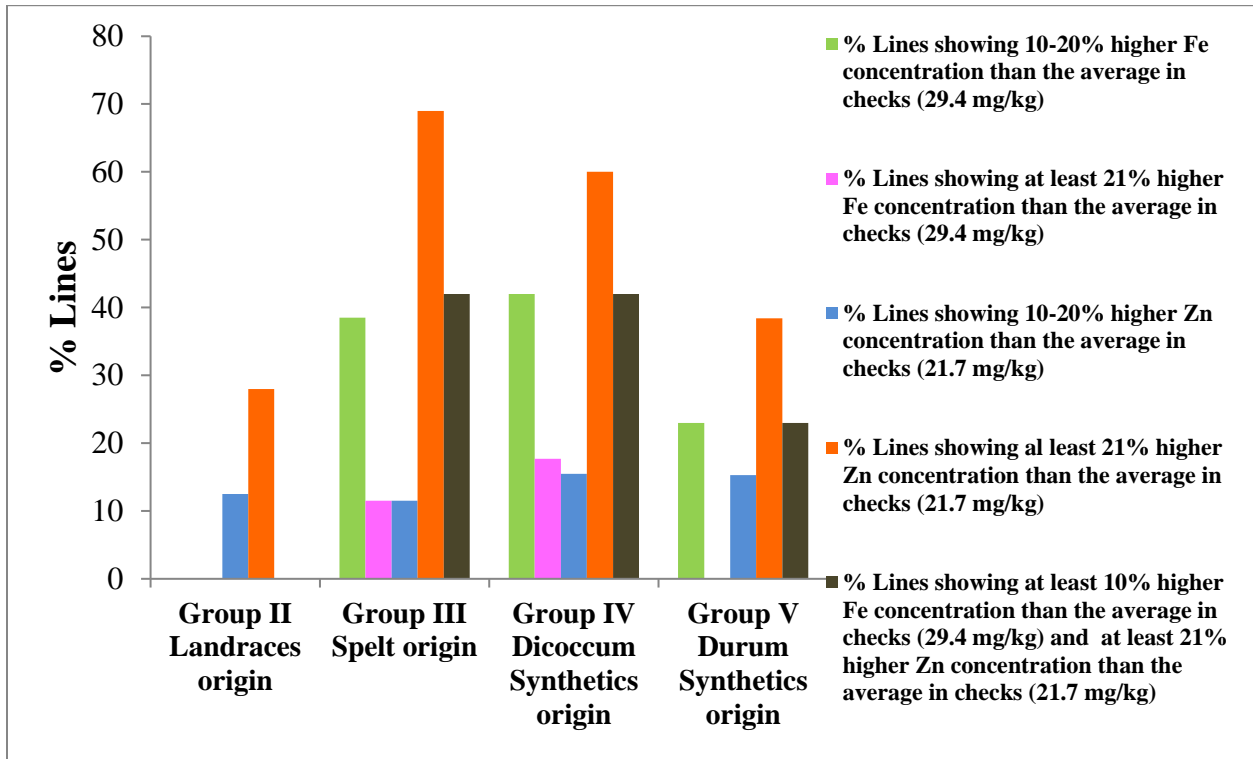
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Figure 3. Percentage of wheat lines in groups II-V showing higher Fe and Zn concentrations

397 than the average of the checks (group I).

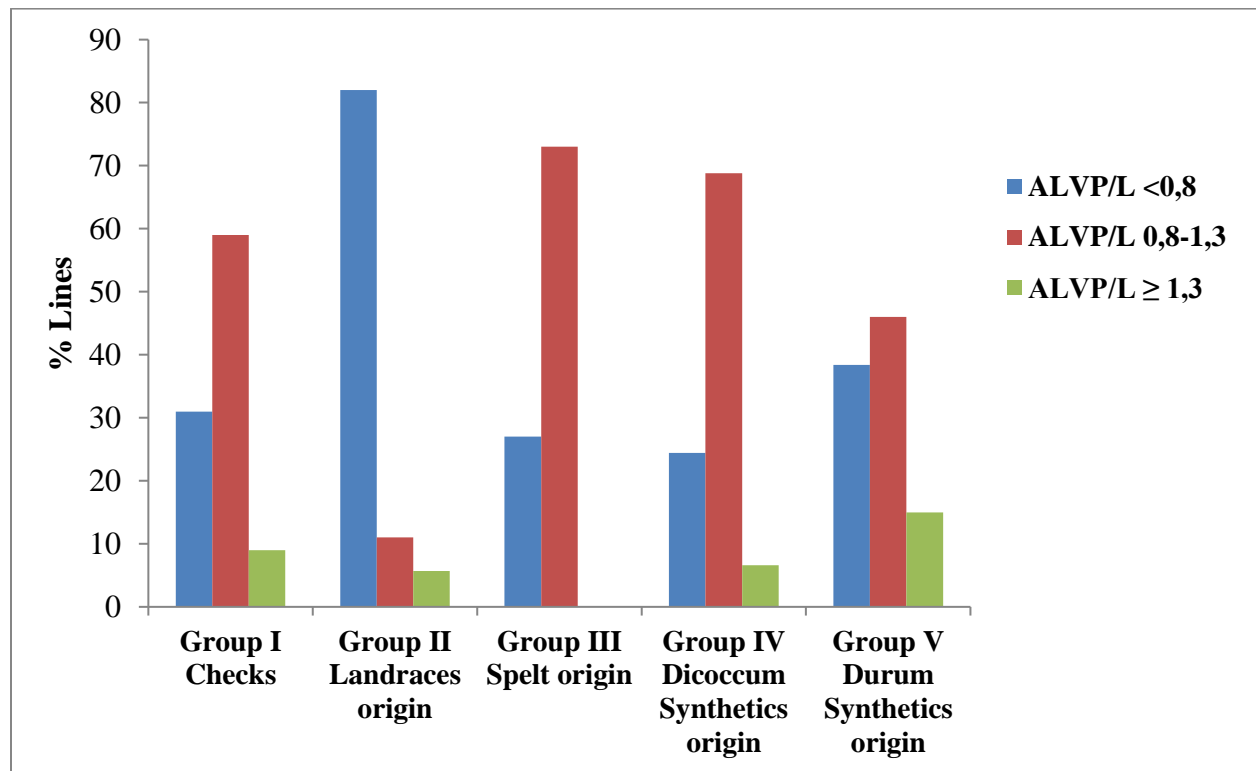


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416 **Figure 4.** Percentage of wheat lines in each of the five groups with dough strength/extensibility

417 ratio.



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